



# The Disassembly Line

*Balancing and Modeling*

Seamus M. McGovern  
Surendra M. Gupta

# The Disassembly Line Balancing And Modeling

**Wolfgang Guggemos**

## **The Disassembly Line Balancing And Modeling:**

*The Disassembly Line: Balancing and Modeling* Surendra M. Gupta, Seamus M. McGovern, 2010-11-30 The definitive guide to the disassembly line The Disassembly Line Balancing and Modeling provides in depth information on this complex process essential to remanufacturing recycling and environmentally conscious manufacturing This pioneering work offers efficient techniques required to solve problems involving the number of workstations required and the disassembly sequencing of end of life products on the disassembly line In this book the disassembly line balancing problem DLBP is described defined mathematically and illustrated by case studies Combinatorial optimization methodologies are presented as solutions to the DLBP Coverage includes Graphical representations of products to be disassembled Computational complexity of combinatorial problems Description of the disassembly line and the mathematical model Computational complexity of the DLBP Combinatorial optimization searches Experimental instances Analytical methodologies Exhaustive search Genetic algorithm Ant colony optimization Greedy algorithm Greedy adjacent element hill climbing hybrid Greedy 2 opt hybrid H K heuristic Quantitative and qualitative comparative analysis This authoritative volume also covers product planning line and facility design sequencing and scheduling inventory just in time revenue and unbalanced lines

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Kongar, Kishore K. Pochampally, Surendra M. Gupta, 2019-02-25 Responsible Manufacturing has become an obligation to the environment and to society itself enforced primarily by customer perspective and governmental regulations on environmental issues. This is mainly driven by the escalating deterioration of the environment such as diminishing raw material resources, overflowing waste sites and increasing levels of pollution. Responsible Manufacturing related issues have found a large following in industry and academia which aim to find solutions to the problems that arise in this newly emerged research area. Problems are widespread including the ones related to the lifecycle of products, disassembly, material recovery, remanufacturing and pollution prevention. Organized into sixteen chapters this book provides a foundation for academicians and practitioners and addresses several important issues faced by strategic, tactical and operation planners of Responsible Manufacturing. Using efficient models in a variety of decision making situations it provides easy to use mathematical and/or simulation modeling based solution methodologies for the majority of the issues. Features: Addresses a variety of state of the art issues in Responsible Manufacturing. Highlights how popular industrial engineering and operations research techniques can be effectively exploited to find the most effective solutions to problems. Presents how a specific issue can be approached or modeled in a given decision making situation. Covers strategic, tactical and operational systems issues. Provides a foundation for academicians and practitioners interested in building bodies of knowledge in this new and fast growing area.

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A.J.D. (Fred) Lambert,Surendra M. Gupta,2004-12-28 Industry has grown to recognize the value of disassembly processes across a wide range of products Increasing legislation that may soon require mandatory recycling of many post consumed goods and a desire to develop more environmentally benign end of life processes has fueled research into this concept Traditionally disassembly has been viewed a **Intelligent Assembly and Disassembly 2003 (IAD '03)**

Theodor Borangiu,Peter Kopacek,2004 *INFORMS Annual Meeting* Institute for Operations Research and the Management Sciences. National Meeting,2005 *Production & Operations Management : Strategic & Tactical Decisions*

Heizer,1997 DETC2005 ,2005 **Principles of Operations Management** Jay H. Heizer,Barry Render,1999 This introduction to operations management presents a state of the art view of the primary activities of the operations function in organizations New chapters on Global Operations and Supply Chain Management a free CD ROM is packaged with every book and comprehensive web site support is provided This paperback text has the same 17 core chapters as Heizer Render s Operations Management 5 e but does not have the 6 quantitative modules Part of the JIT program *Proceedings of the ...*

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