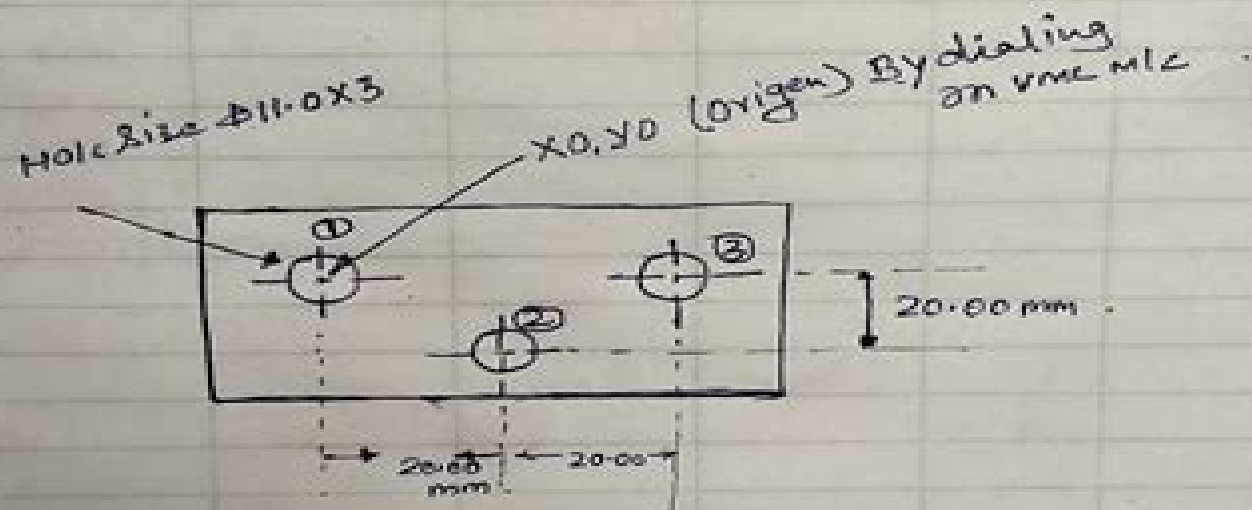


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Famic VMC Programming

Block Number → O500; (Programme Name)

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N1; T01M6; [Tool Number] [Drill  $\phi 11.0$ ]  
N2; G10 G90 G54 G43 S1400 M03;  
N3; G43 H2 Z200;  
N4; G0 X0.0 Y0.0; [Coordinate Position]  
N5; G98 G81 Z-20.00 R5.0 F250; [Drilling cycle G81, drilled  
N6; X20.00 Y-20.00; [2nd Hole Position]  
N7 X40.00 Y0.0; [3 Hole Position]  
N8 G0 G80 Z200; [Drilling cycle Cancel]  
N9 G0 G90 G53 Y0; [Machine Home position]  
N10 M30; [Programme END]
```

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Chinmaya BEHERA



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