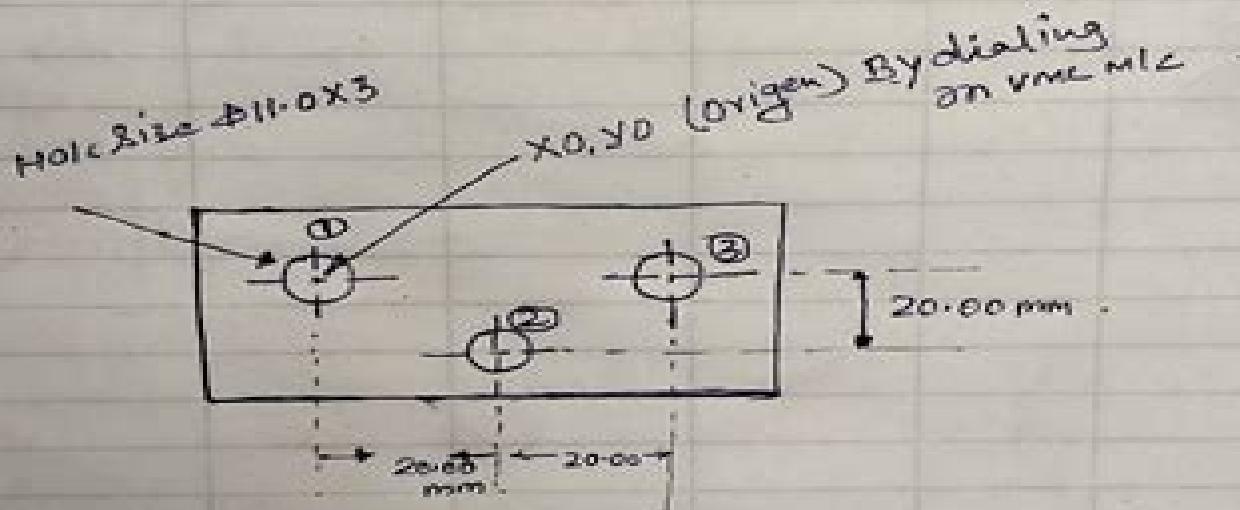


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Fanuc VMC Programming

Block Number

0500; (Programme Name)

- N1; T01M6; [Tool Number] [Drill dia 11.0]
- N2; G0 G190 G54 G43 S1400 M03;
- N3; G43 H2 Z200;
- N4; G0 X0.0 Y0.0; [Coordinate Position]
- N5; G98 G81 Z-20.00 R5.0 F250; [Drilling cycle G81, drill dia]
- N6; X20.00 Y-20.00; [2nd Hole Position]
- N7 X40.00 Y0.0; [3 Hole Position]
- N8 G0 G80 Z200; [Drilling cycle Cancel]
- N9. G0 G90 G53 Y0; [Machine Home position]
- N10 M30; [Programme END]

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