

| PISTON SKIRT/CYLINDER CLEARANCE RANGE | |
|---------------------------------------|---------------|
| mm | 0.090-0.130 |
| in. | 0.0035-0.0050 |

PISTON-RING END GAP

1. Place each piston ring in the wear portion above the exhaust port of its respective cylinder. Use the piston to position each ring squarely in each cylinder.
2. Using a feeler gauge, measure each piston-ring end gap. Acceptable ring end gap must fall within specifications.

Fig. 2-220



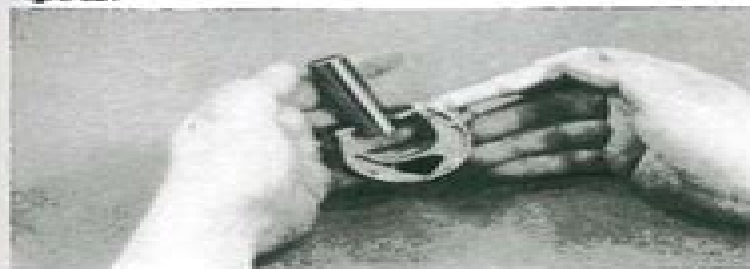
BC0460

| PISTON-RING END GAP RANGE | |
|---------------------------|-------------|
| mm | 0.20-0.40 |
| in. | 0.008-0.016 |

PISTON PIN AND PISTON-PIN BORE

1. Measure the piston pin diameter at each end and in the center. If any measurement varies by more than 0.02 mm (0.001 in.), the piston pin and bearing must be replaced.

Fig. 2-221



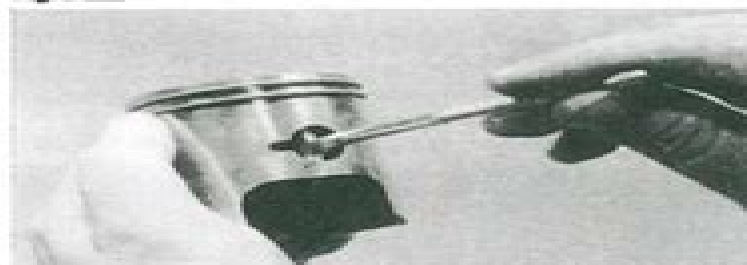
AA0006

PISTON PIN DIAMETER RANGE

| | |
|-----|---------------|
| mm | 21.995-22.000 |
| in. | 0.8659-0.8661 |

2. Insert a snap gauge into each piston-pin bore; then remove the gauge and measure it with a micrometer. The diameter must be within specifications. Take two measurements to ensure accuracy.

Fig. 2-222



AC0902

| PISTON-PIN BORE DIAMETER RANGE | |
|--------------------------------|---------------|
| mm | 22.002-22.008 |
| in. | 0.8662-0.8664 |

CONNECTING-ROD SMALL END

1. Insert a snap gauge into each connecting-rod small end bore; then remove the gauge and measure it with a micrometer. The diameter must be within specifications.

Fig. 2-223



BC0020

| CONNECTING-ROD SMALL END DIAMETER RANGE | |
|---|---------------|
| mm | 27.003-27.011 |
| in. | 1.0631-1.0634 |

CRANKSHAFT RUNOUT

1. Using the set of V Blocks (p/n 0644-022), support the crankshaft on the surface plate.

Tiger Shark Repair Manual

Mark F. L. Smith



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web apr 3 2023 the experiment described above can be summarized in a graph called a heating curve figure below figure 11

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