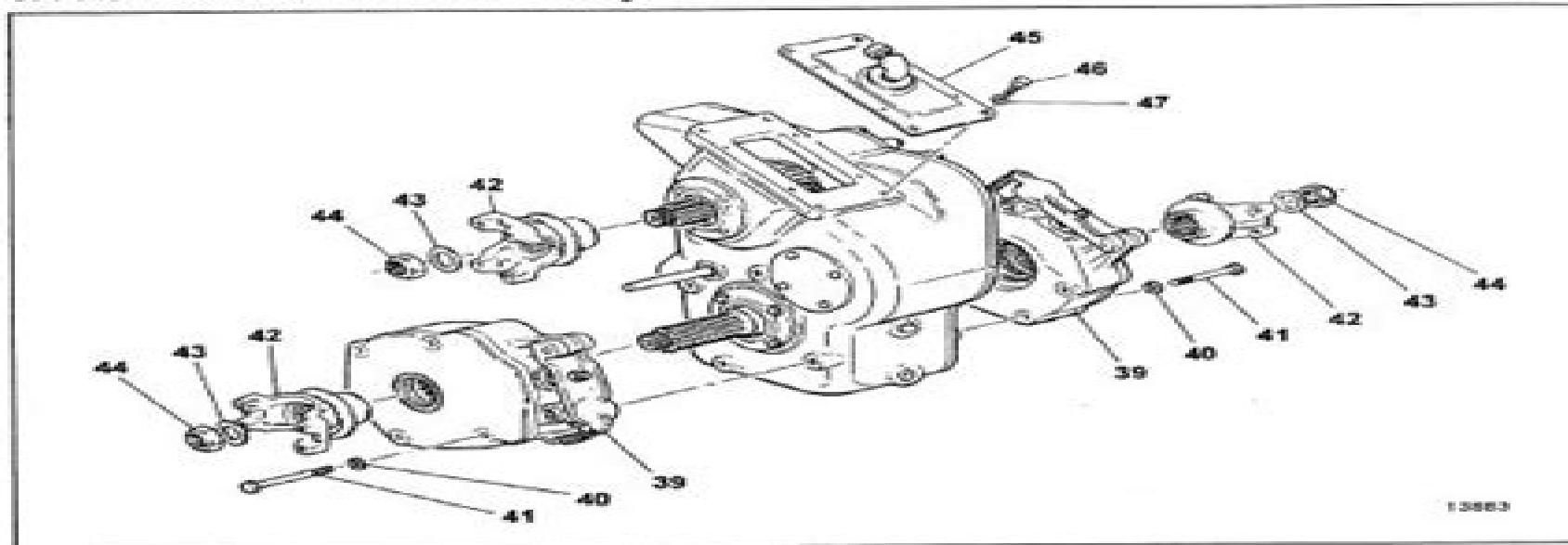


### 3.11 Transfer Case Repair

### 3.11.6 Transfer Case Assembly Cont.



- 39. Drive Line Brake
- 40. Lock Washer
- 41. Bolt
- 42. Yoke
- 43. Flat Washer

Install the two drive line brakes (39) onto the transfer case and secure with the eight bolts (41) and lock washers (40). Torque the bolts to 150 lb·ft (205 Nm).

Apply silicone sealant to both sides of the three flat washers (43).

Install the three yokes (42), flat washers (43) and lock nuts (44) onto the transfer case input and output shafts. Torque the lock nuts to 320 lb ft (435 Nm).

- 44. Lock Nut
- 45. Breather Assembly
- 46. Bolt
- 47. Flat Washer

Apply a bead of silicone sealant to the transfer case flange and install the breather assembly or PTO box (45).

Secure the breather assembly/PTO box with eight bolts (46) and flat washers (47). Torque the bolts as follows:

3/8-16 bolts - 30 lb ft (40 Nm).  
1/2-13 bolts - 75 lb ft (100 Nm)

# Timberjack 240b Manual

**Karin Nielsen-Saines**

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