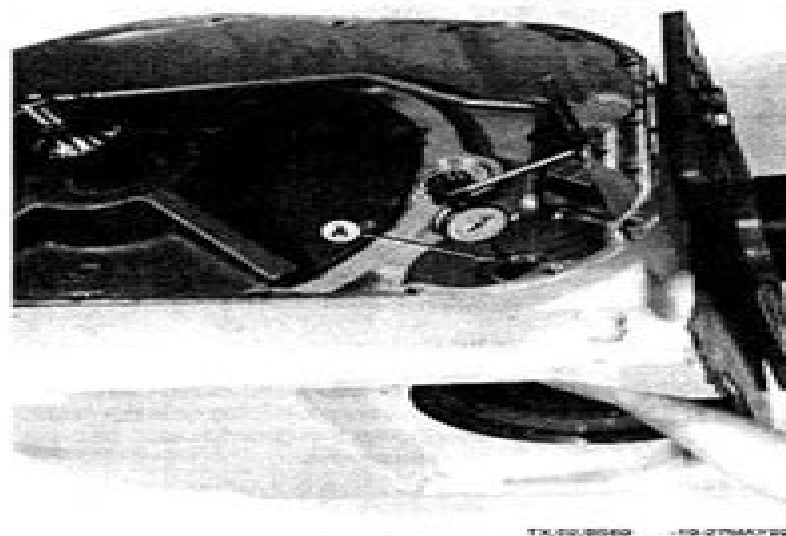


9. Install a 0.89 mm (0.035 in.) nominal shim pack, left bearing quill and tighten cap screws.

10. Lift and rotate shaft in both directions to seat bearing. Install a dial indicator on the end of shaft (A). Lift and rotate shaft by hand to determine end play. Add or subtract shims to obtain 0.03—0.10 mm (0.001—0.004 in.) end play on shaft.

11. Adjust backlash. (See Adjust Driven Shaft and Gear Backlash in this group.)

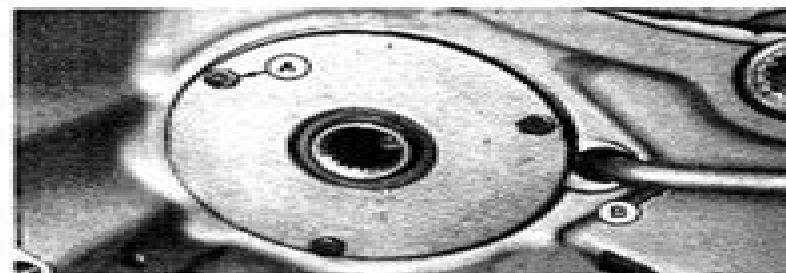


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NOTE: To prevent leakage, make sure there is a paper shim between each shim, shim and winch housing and shim and retainer.

12. Remove left quill and shims. Install tube (B) shims, quill and tighten new cap screws (A).

13. Install clamp on tube (B) and tighten cap screws.



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14. Install clutch and tighten cap screws.

15. Install idler shaft assembly and final drive gear. (See procedure in this group.)

16. Install gasket and winch housing cover. (See procedure in this group.)



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