

**NOTE:** If the Clutch/Brake Assembly is required during removal and a hoist is not available, refer to Fig. 10 for removal and mounting position.



Figure 8. Disassembled Pulley assembly  
Refer to the Pulley Disassembly section of Chassis Brake Repair (Fig. 10-40)  
Assembly Tool (P/N) Service Tool  
001-00000.

**NOTE:** Axle housing bolts must be removed and reposition after reusing the pulley to prevent damage to the clutch/brake shaft.

**STEP 10:** Install the 3 Shoulder Bolts and Pinion Nut (Fig. 11) to hold the Brake Plate (Fig. 10).



Figure 9. Shoulder Bolts & Spring Removal  
1. Brake Plate

**STEP 11:** Remove the Axle/Brake Assembly (Fig. 10).



Figure 10. Axle/Brake Assembly

**NOTE:** During the Axle/Brake Assembly Removal, the outer surface of the Clutch/Brake Assembly must be cleaned. During Assembly, the same Clutch/Brake Unit must be replaced.



Figure 11

**NOTE:** It may be necessary to use a pulley like the one in Fig. 10 to remove the Axle/Brake Assembly.

#### Clutch/Brake Unit Assembly and Installation

##### Pre-inspection inspection

Visually inspect all components for signs of damage or excessive wear.

**NOTE:** Disc pressure plate assembly (Fig. 12) must be replaced if inspection indicates severe damage or if a lower disc pressure plate is used.

**Safety Information:** Disc pressure plate must be replaced if inspection indicates severe damage or if a lower disc pressure plate is used.

Refer to the Disc Pressure Plate section.



**NOTE:** Clutch/Brake Unit components shown following (Fig. 12) are not available as service items. It is a part in pairs and unusable for reuse or if the Clutch/Brake Assembly has been removed. During Assembly, the same Clutch/Brake Unit must be replaced.

Check and inspect (Fig. 13) the surfaces prior to preassembly for Clutch/Brake Unit installation.

#### Installation Preparation

**Safety Warning:** Refer to the Safety section for all clutch/brake assembly safety information.

**STEP 12:** Preassemble the Axle/Brake Assembly (Fig. 10) to the Clutch/Brake Assembly. Then, position the Axle/Brake Assembly (Fig. 10) to the hub as shown in Fig. 12.



Figure 12. Clutch/Brake Unit Preparation

1. Axle/Brake Assembly
2. Axle/Brake Unit
3. Clutch/Brake Assembly

**STEP 13:** Fit the assembly with the engine through the Engine Mounting Plate as shown in Fig. 13.

#### Mounting Preparation



Figure 14. Current Axle/Brake Unit

**STEP 14:** Install the Axle/Brake Assembly and the Brake Plate.

**NOTE:** Align the Brake Plate with the outer shoulder parts (Fig. 14).

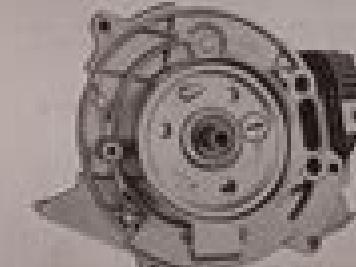


Figure 15. Current Axle/Brake Unit

**STEP 15:** Install the 3 Shoulder Bolts and Pinion Nut (Fig. 11) to the Brake Plate (Fig. 10).



Figure 16. Shoulder Bolts & Spring Installation

# Toro Lawn Boy Service Manual

**L Reisser**

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