

**Torque and Rebuild Specifications for  
John Deere 300 Series 3020, 4000, 4045, 5050 and 5058 Engines**

Cylinder Liner Protrusion	.001" - .004"
Main Bearing Cap Screws	
Dubuque Engines	85 ft. lbs.
S/N -> 419090	100 ft. lbs.
S/N 420000 ->	
Seran Engines	85 ft. lbs.
S/N -> 135540	100 ft. lbs.
S/N 135541 ->	
Connecting Rod Bolt	
All 3020, 4000 and 5050 Engines	40 ft. lbs. - 90°
All 4045 and 5058 Engines	50 ft. lbs. - 90°
Piston Protrusion	.003" - .012"
Crankshaft End Play	.001" - .014"
Cylinder Head Bolts	75 ft. lbs.
	110 ft. lbs.
	Wash 5 Min.
	110 ft. lbs.
	Tighten an additional 60°
Rocker Arm Shaft Clamp	35 ft. lbs.
Valve Clearance (wet cold) (2 Valve Heads)	1 .014" & .018"
Rocker Cover Bolts	95 in. lbs.

# Torque And Rebuild Specifications For John Deere Powertech

**Brian Smothers**



## **Torque And Rebuild Specifications For John Deere Powertech:**

**Tree Care Industry** ,2005     Australian Viticulture ,1996     **Michigan Roads and Pavements** ,1998     *John Deere Ar91131 Turbocharger Rebuild Guide and Shop Manual* Brian Smothers,2014-12-31 This shop manual covers the proper disassembly inspection rework assembly and installation of the AR91131 turbocharger found on the John Deere engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04B23 409710 0004 409710 9004 409710 5004 409710 4 Turbochargers     *John Deere Re19264 Turbocharger Rebuild Guide and Shop Manual* Brian Smothers,2014-12-31 This shop manual covers the proper disassembly inspection rework assembly and installation of the RE19264 turbocharger found on the John Deere engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04B32 409940 0005 409940 9005 409940 5005 409940 5 Turbochargers     **John Deere Re19267 Turbocharger Rebuild Guide and Shop Manual** Brian Smothers,2014-12-31 This shop manual covers the proper disassembly inspection rework assembly and installation of the RE19267 turbocharger found on the John Deere engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04B31 409930 0008 409930 9008 409930 5008 409930 8 Turbochargers     John Deere Re505449 Brian Smothers,2013-03-07 What this book is Shop manual and turbo rebuild guide for the John Deere RE505449 turbocharger written by an industry professional Contains teardown inspection and cleaning guides re machining specs torque settings and re assembly guide Have you seen the turbo rebuild kits for sale online Have you read some of the do it yourself turbo rebuild guides on the internet that tell you to take the turbo apart replace some parts and put the turbo back together Are you wondering if you can rebuild a turbocharger yourself Don t believe everything you read on the internet turbocharger repair is a little more complicated than just taking things apart and putting them back together but with the right guide you can fix your turbocharger From the only correct and complete series of turbo rebuild guide books this step by step turbo rebuild guide book tells you how to take your turbocharger apart how to inspect it how to fix it and how to put it back together the right way Buy this guide before you buy any turbo rebuild kits parts or a new turbo you may be able to save thousands of dollars     John Deere 6466a Ar64626 Turbocharger Rebuild Guide and Shop Manual Brian Smothers,2014-12-31 This shop manual covers the proper disassembly inspection rework assembly and installation of the AR64626 turbocharger found on the John Deere 6466A engines Written by an industry professional this book contains full color photos diagrams torque specs and best practices Repairing your vehicle s turbocharger is easy and cost effective if you know how This shop manual covers Garrett Honeywell T04B 409710 0001 409710 0003 409710 9001 409710 5001 409710 1

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