

**UNIMAT SET UP AS LATHE.** Bed dimensions, L. 141½" x W. 4" x H. 5". Work capacity, 6 1/8". Bedhead centers, swiveling over bed, 3"; swiveling over carriage, 1 1/8"; bore through headstock spindle takes 1/2". Center in spindle, straight shank. Headstock and tailstock threaded for mounting lathe or drill chuck. Tailstock travel, 6 1/8". Tailstock Spindle travel, 1 1/8". Center in tailstock, straight shank. Carriage travel, 6 1/8". Cross Slide travel, 2". Carriage and Cross Feed Hand Wheel, 1000 per micro-division. Tool Post capacity, 1/4". Standard 1/4" square tool bits used. Weight of Basic Unit, 30 lbs. Tolerances to .0005" turning between centers.

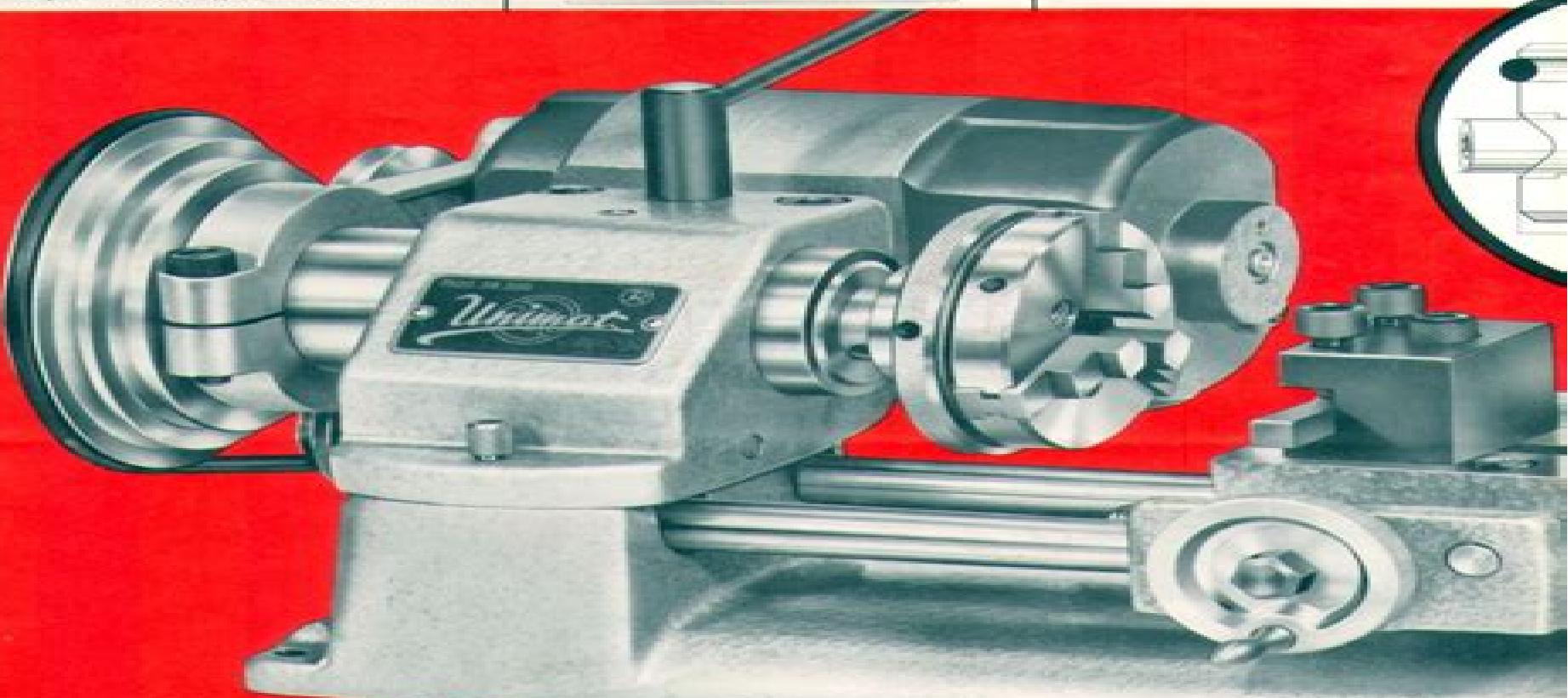
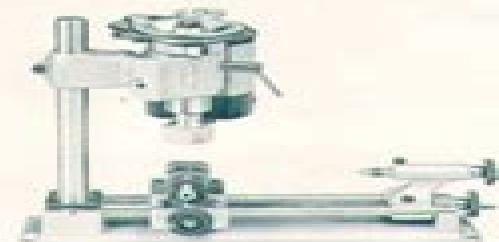


Complete with 3-jaw reversible universal lathe chuck, Conical type, factory-tinned to lathe spindle. Capacity 1/2" diameter stock. With adapter (furnished) chuck can also be mounted on cross slide and used as a vice to hold work stock for drilling, milling or grinding. Complete with Jacobs type, 1/4" capacity Drill Chuck.

**UNIMAT SET UP AS A DRILL PRESS.** Sets up easily for use as a drill press by mounting headstock & Motor unit on vertical steel post which comes with Basic Unit. Motor and Headstock unit can be raised, lowered, and locked at any point on post. Rotating Headstock can be set at any angle for angle drilling. Maximum chuck on base, 5". Spindle can be moved 1" by means of removable handle. Chuck to column, 3 1/2". With adapter (furnished) face plate can be mounted on cross slide, and used as a table, as illustrated. Lathe chuck can be mounted in same manner as face plate, and used as a circular vice.



**UNIMAT SET UP AS A TOOL AND SURFACE GRINDER.** Attach grindingstone arbor and shade to headstock spindle and use either vertically, as shown, or with headstock conveniently mounted on lathe bed. Headstock can be set at any desired angle for exact grinding of the most complicated tools and surfaces. Machine Vice shown is additional. See "Accessories" on back page for DB-10100.



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# Unimat Manual

**Jianjun Gao**

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