

2.5L TORQUE SPECIFICATIONS

Components	English	Metric
A/C compressor bracket-to-engine		
1997-99	25 ft. lbs.	34 Nm
2000	35 ft. lbs.	47 Nm
A/C compressor mounting bolts	20 ft. lbs.	27 Nm
Alternator		
Mounting bolts	42 ft. lbs.	57 Nm
Mounting bracket-to-engine	35 ft. lbs.	47 Nm
Block heater nut	16 in. lbs.	1.8 Nm
Camshaft sprocket bolt	80 ft. lbs.	108 Nm
Clutch cover-to-flywheel bolts	23 ft. lbs.	31 Nm
Connecting rod nuts	33 ft. lbs.	45 Nm
Cylinder block drain plugs	30 ft. lbs.	41 Nm
Cylinder head bolts**		
Nos. 1-6	110 ft. lbs.	149 Nm
No. 7	100 ft. lbs.	135 Nm
Cylinder head cover	115 inch. lbs.	13 Nm
Distributor clamp bolt	204 inch lbs.	23 Nm
Engine shock damper stud nuts	17 ft. lbs.	23 Nm
Engine mounts - front		
Insulator bracket bolts	60 ft. lbs.	81 Nm
Insulator bracket nuts	35 ft. lbs.	47 Nm
Insulator thru-bolt	60 ft. lbs.	81 Nm
Engine mounts - rear		
Support cushion/crossmember nuts	192 inch. lbs.	22 Nm
Support cushion/bracket nuts	34 ft. lbs.	46 Nm
Transmission support bracket bolts	32 ft. lbs.	43 Nm
Transmission support bracket/cushion bolt	55 ft. lbs.	75 Nm
Transmission support adaptor bracket bolts	55 ft. lbs.	75 Nm
Exhaust manifold/pipe nuts	20 ft. lbs.	27 Nm
Exhaust manifold		
Bolt #1	30 ft. lbs.	41 Nm
Bolts #2-5	23 ft. lbs.	31 Nm
Nuts #6 & 7	11 ft. lbs.	14 Nm
Flywheel/converter housing bolts	28 ft. lbs.	38 Nm
Flywheel/crankshaft bolts	105 ft. lbs.	143 Nm
Front cover-to-block		
1/4-20	60 inch. lbs.	7 Nm
5/16-18	192 inch lbs.	22 Nm
Main bearing bolts	80 ft. lbs.	108 Nm
Oil filter	13 ft. lbs.	18 Nm
Oil filter connector	40 ft. lbs.	54 Nm
Oil gallery plug	30 ft. lbs.	41 Nm
Oil pan bolts		
1/4-20 bolts	129 inch. lbs.	14 Nm
5/16-18 bolts	156 inch. lbs.	18 Nm
Oil pump	30 ft. lbs.	41 Nm
Short	17 ft. lbs.	23 Nm
Long	17 ft. lbs.	23 Nm
Cover	70 inch. lbs.	8 Nm
P/S Pump pressure hose	38 ft. lbs.	52 Nm
Rocker arm ass'y-to-head	21 ft. lbs.	28 Nm
Spark plugs	27 ft. lbs.	37 Nm
Starter motor mounting bolts	33 ft. lbs.	45 Nm
Tensioner bracket at cylinder block	14 ft. lbs.	19 Nm
Thermostat housing	13 ft. lbs.	18 Nm
Throttle body bolts	90 inch lbs.	10 Nm
Vibration damper	80 ft. lbs.	108 Nm
Water pump bolts	23 ft. lbs.	31 Nm

** See Procedure

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