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web if a rotating component such as a drill chuck does not hold the drill centrally then as it rotates the rotating drill will turn about a secondary axis run out has two main forms radial run out is caused by the tool being translated off the machine axis still parallel radial run out will measure the same all along the machine axis

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web oct 24 2022 a radial drilling machine has its spindle mounted on an arm that can be rotated around the column while also allowing the drill head spindle and feed mechanism to move radially along the arm this machine allows the operator to drill in various locations without having to reposition the workpiece

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