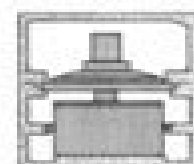
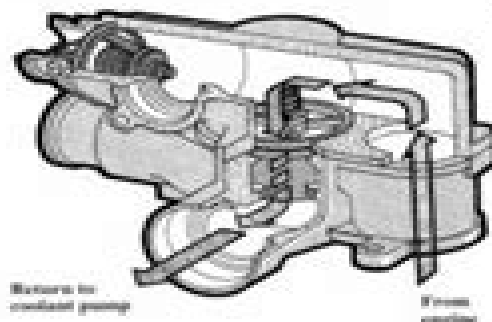


Main thermostat THD 101/102

The cooling system's main thermostat is placed in the thermostat housing. Also in the housing is the thermostat for the heating system, in the heating system's discharge outlet. These thermostats regulate according to the opening temperature the coolant flow out into the system circuits or back to the engine. The other thermostats in the cooling system control coolant flow in their respective circuits. The intercooler circuit, which is connected to the intercooler, has a three-way thermostat. When

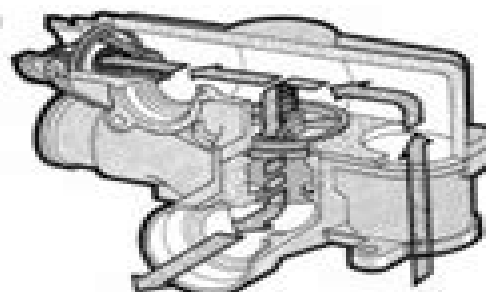
coolant temperature goes below 25°C, the thermostat sees to it that the coolant flows directly back to the intercooler system's own pump, which is integrally built with the cooling system's main pump. When coolant temperature is above 25°C, the coolant flows through the radiator cooler assembly that is placed in front of the bus's ordinary radiator. The automatic transmission cooling circuit has a similar thermostat, but with a considerably higher opening temperature. It opens first at 80°C, at which it directs the coolant through the radiator before it goes back to the pump.



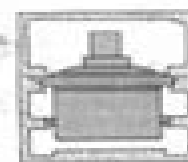
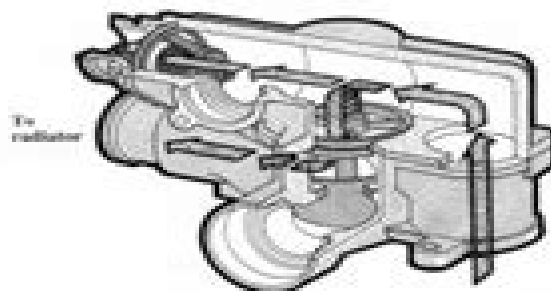
Cold engine

Main thermostat

To heating system



During warm-up



Operating temperature

Main thermostat

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