

# Service Manual

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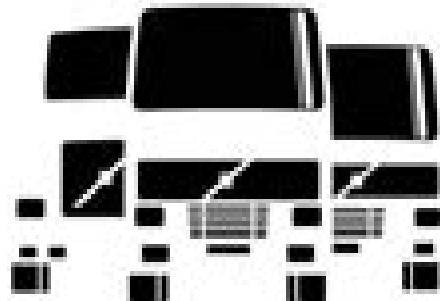
Group 37

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### Wiring diagram

FL6

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**VOLVO**

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### Forward

The descriptions and service procedures contained in this manual are based on designs and materials existing current as of 1 November 1993.

The products are under continuous development. Materials and components produced after the above date may therefore have different specifications and repair methods. When this is judged to have a significant bearing on the manual, supplementary service information will be issued to cover the changes.

The new edition of the manual will update the changes.

In service procedures where the old description is given, the new edition is referred to as the "new description".

Service procedures which do not include an operation number in the title are for general information and are referred to as "notes".

The following levels of descriptions, methods and meanings are used in the Service Documentation:

**Note:** Indicates a procedure, practice, or condition that must be followed in order to have the correct or complete function in the service operation.

**Caution:** Indicates an unsafe practice which may damage the product and user.

**Warning:** Indicates an unsafe practice which causes damage to the product and user.

**Danger:** Indicates an unsafe practice which causes personal injury or death and user.

**Volvo Truck Corporation**  
Göteborg, Sweden

Order Number 10100000  
Dept. Service Manual Series 37 FL6/FL10/FL12, Service Edition Group 37, 1st February 1993

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