

| Document Type:<br>Description: | Function Group:<br>000 | Information Type:<br>Service Information | Date:<br>2015/02/29 |
|--------------------------------|------------------------|--|---------------------|
| Product:<br>G910, G971DB (G91) |                        |  |                     |

## Description

### Intended use:

The machine is intended for the usual earthmoving operations, for the operations described in the Operator's Manual. It is not used for other purposes, or in potentially dangerous environments, for example, an explosive atmosphere, areas with dust containing asbestos, etc., repeated safety regulations must be followed and the machine must be equipped for such use. Contact the manufacturer or dealer for further information.

### Engines:

The engine is a four stroke cycle, in line six cylinder, turbocharged fitted with exhaust valves and charge air cooler. These engines are off the four emission types and all models have VHP (Variable High Pressure).

### VHP:

All Volvo engine models have engines that provide 2 different power levels depending on the gear selected by the operator.

- (1) For non-4WD Drive equipped graders, forward gears 3, 4, and reverse 3, have reduced power to increase reduced slip. In forward gears 3 through 6, and reverse gears 3 through 4, engine power is automatically increased.
- (2) For 4WD Drive equipped models with the 4WD Drive system turned OFF, the function of the VHP is the same as above.
- (3) For 4WD Drive equipped models with the 4WD Drive turned ON, the engine power is increased for all gears.
- (4) There is no operator selectable control over the VHP system.

### Electrical systems:

The electrical system is a 24VDC negative-ground system. Power is supplied by two 12VDC batteries connected in series. Battery charging is accomplished using a standard 240 amp alternator and an optional 3000 amp alternator. Electrical power can be disconnected using a ground isolation switch.

### Chassis:

A multiple wire line clutch is mounted to the engine flywheel and connected to the transmission with a diaphragm. The clutch must be used when starting to move or when changing directions.

### Transmission:

The transmission has eight forward and four reverse speeds. It is a fully synchronized, direct drive, powershift unit utilizing a countershaft design.

### Manual drive/transmissions:

Final drives use single reduction in models G910B to G971DB and double reduction in the G971DB. Both are stepless controlled hydrostatic differential. Rear axles are case hardened, full floating design, supported on double row spherical roller bearings. Tandem axles are chain-driven.

### Brakes:

Hydraulically actuated, full disc service brakes are located at the four tandem drive wheels. The disc-over-drum parking brake is located on both sides of the gearbox.

If the engine stalls, or hydraulic boost pressure becomes unadjustable, full braking capability is available through a reserve system. An external master supplier the boost required to bring the grades to a safe stop.

The parking brake is a spring applied/hydraulic release, disc-type brake. It is disc-like mounted to the transmission output shaft. An accumulation in the disc-like system pressure following the brakes to remain increased in the event of system pressure loss for about 300 minutes.

### Steering:

The steering system is a closed-center dynamic load steering system. The hydraulic steering system incorporates two steering cylinders. The steering wheel features an articulated handle can be used to decrease turning radius. There is no manual steering.

# Volvo Service Manual Drive Cycle

**Robert R. Redfield**

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