

## 1. Engine oil level

Check the engine oil level before starting the engine (cold and warm). With the oil dipstick with a clean rag (do not re-apply oil). The oil level should be between the two marks on the dipstick, never below the lower mark.

The fuel injection pump and the turbocharger are lubricated automatically from the engine lubricating system. The fuel meter pump and auxiliary pump are lubricated during manufacture and the further lubrication is necessary.

### Engine oil

Quality: 5W (API, SAE 5W, GMW 21)

For viscosity at various ambient air temperatures, see "Technical Data".

Engine	Oil capacity, approx. litres with oil filter (1) and engine oil indicator (2)	Oil capacity, approx. litres with oil filter (1) and engine oil indicator (2)
TD2000	10	10
TD2010	10	10
TD2010D	10	10
TD2010T	10	10



## 2. Engine coolant level

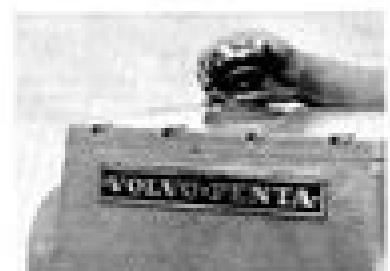
Check coolant level daily before starting.

Note: Remove the cap carefully when the engine is hot, until a cold engine the level should be approx. 5 cm (2") below the sealing surface of the filler cap to enable the coolant to expand when the engine gets hot.

See pages 4-8 regarding composition of coolant.

When refilling use antifreeze to open the cooling system or that has an optimum freeze. See "Filling with coolant" on page 8. Close the cocklecks after filling.

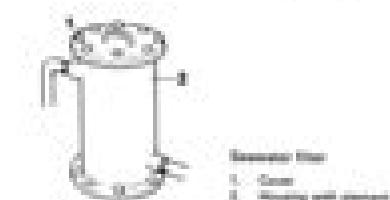
When there is a risk of freezing the coolant must be drained in and then the coolant be added, see "Precautions in case of freezing" on page 8.



Filling cap, coolant



Holding cool, WORKING COOL, WORKING COOL



The separator filter (optional equipment) should be checked and cleaned when necessary. For cleaning, see page 16. The frequency depends on the experience after a period of driving, depending on the amount of dust in the water.

## MAINTENANCE

## 3. Reverse gear oil level

Check the oil level with the dipstick daily. Two oil cans are often needed to the upper mark on the dipstick.

The dipstick is removed with the engine running at idling speed and with the lever in the "Neutral" position.

Oil grade: The same as for the engine. Gear lubrication oil of quality (2) according to the API system is permitted in the reverse gear (2).

Quantity: The same as for the engine. However, for the Volvo (two reverse gear with single grade of gear viscosity number) is required.

Oil capacity: see "Technical Data".



## 4. Disengagable clutch

Isolation gear, disengagable clutch - normal wear  
level

Check the oil level every 5000 hours.

The isolation gear at the front of the engine is filled with a gear oil (1). Unscrew the plug and check that the oil is level with the mark. (Concerning of grade and viscosity, see "Technical Data".)

### Lubricating, disengagable clutch

Note! Note! Note! Lubricate the housing and bearing (1) with universal grease. Note! Lubricate separately. Three types grease might find its way into the clutch housing and cause trapping. Unseal the outer bearing (2). The grease might have been deleted from some isolates with reduction gear. Use gear reduction grease of a number 2 or type.



1. Lube plug 2, 3. Gear, bearing  
Disengagable clutch

## 5. Checking the batteries

Check the level in the batteries at least after every 500 hours of operation. The level should be accurate. 10 mm (2") above the cell plates. Top up with distilled water if necessary. This makes sure that the battery terminals are firmly tightened and greased.

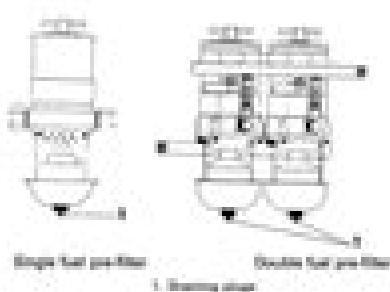
Check the position of the battery charge with a battery meter. If the voltage is low:

The density of the electrolyte should be 1.28. If it has decreased to 1.20 the battery should be re-charged. If need charging it is to be carried out, the battery cables (both + and -) must first be disconnected.

### Warning!

The batteries contain sulphuric acid, which is an highly explosive gas. One spark might be enough for the battery to explode and cause personal injury and material damage.

Check the fuel filter and clean off any water every 500 hours for reasons of the cleaning plugs (1). The checks should not be carried out until the engine has been shut down for several hours and with the engine stopped. Fit the plugs.



# **Volvo Penta 100 Service Manual**

**RJ Shavelson**

## **Volvo Penta 100 Service Manual:**

**Volvo Penta** (Seloc) Seloc,2008 This manual covers the topics that a factory service manual designed for factory trained mechanics and a manufacturer owner s manual designed more by lawyers than boat owners these days covers It will take you through the basics of maintaining and repairing your motor step by step to help you understand what the factory trained mechanics already know by heart Page 1 2    **Boating** ,1974-01    **Seloc's Volvo Penta Stern Drive** Joan Coles,Clarence W. Coles,1984    **Road and Track** ,1974    **British Books in Print** ,1985    *Car and Driver* ,1973    **Pacific Fishing** ,1999    **Moody's International Manual** ,1998    **American Book Publishing Record Cumulative, 1950-1977: Title index** R.R. Bowker Company. Department of Bibliography,1978    **The British Library General Catalogue of Printed Books 1976 to 1982** British Library,1983    **Mergent International Manual** ,2009    **Volvo Penta Service & Overhaul Manual** Alan T. Burgess,1976    **Whitaker's Cumulative Book List** ,1981    **Scientific and Technical Books and Serials in Print** ,1984    **Boating Information** ,1992    **Atlantic Fisherman** ,1989    **Paperbound Books in Print** ,1991    **Subject Guide to Books in Print** ,2001    **Boating** ,1993-07    **Jane's Armour and Artillery** ,2002

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