

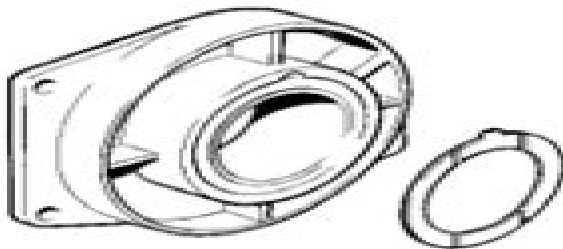
71. Fit the starter motor and the oil pump. **NOTE!** Put a little oil into the pump before fitting. MD11: Fit the front engine brackets.

## FLYWHEEL

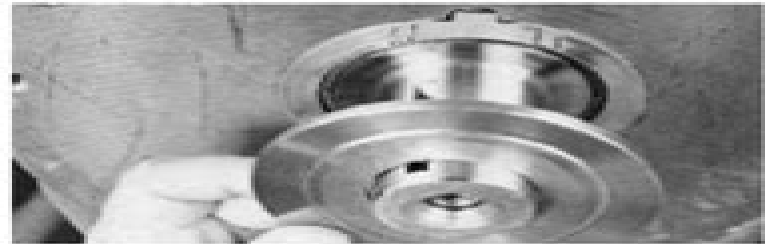


72. Fit the key and the flywheel (the taper must be perfectly clean). Tightening torque 500 Nm (50 kgm = 369 lbf.ft). Lock the nut by bending up the washer.

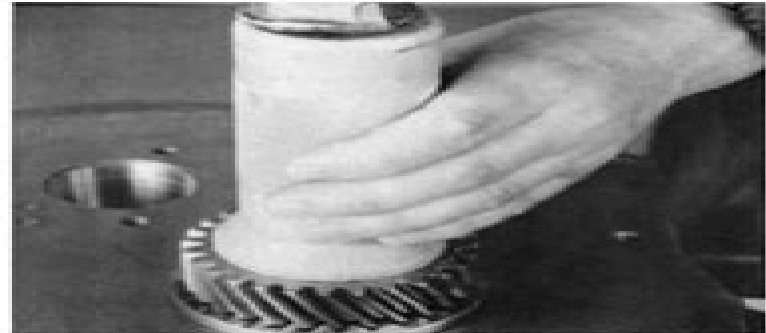
## TIMING GEAR



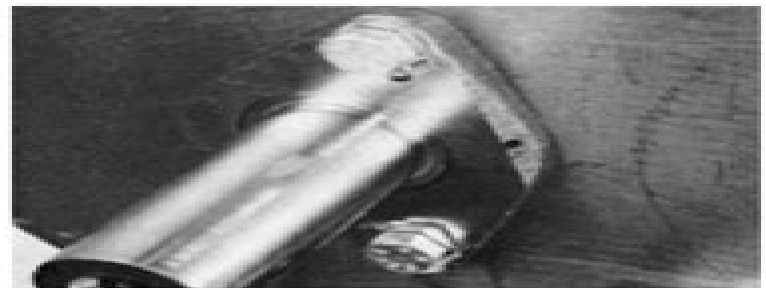
73. MD17: Smear both thrust washers with grease and place one of them on the inner side of the bearing shield, turning the flat side towards the main bearing. Ensure that the lug on the washer fits into the recess in the shield. Fit the bearing shield onto the engine and tighten the screws.



74. Place the engine so that it is resting on the flywheel. Make sure that the inner thrust washer is correctly located. Place the outer thrust washer on the crankshaft with the flat surface towards the main bearing. Fit the distance washer with the flat surface toward the thrust washer.



75. Fit the key for the crankshaft drive. Heat the gearwheel to about 100°C (212°F) and fit it onto the crankshaft. Check to make sure that the inner thrust washer does not move from its correct position.



76. Fit the camshaft and ensure that the oil pump shaft fits into the slot in the camshaft. Lock the screws with the lock washers. MD17: Note the location of the oil passage.

# Volvo Penta Md11c Workshop Manual Pictures

**SA Adler**



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