

**Tolerancer maskinbearbejdede komponenter iht EN/ISO 2768 – Klasse m (Middel)**  
 (Benyttes til følgende processer.: CNC Bearbejdning, opkortning, boring, gevindskæring, laserskæring)

**LINEAR DIMENSIONS**

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	±0.05	±0.1	±0.2	-
over 3 up to 6	±0.05	±0.1	±0.3	±0.5
over 6 up to 30	±0.1	±0.2	±0.5	±1.0
over 30 up to 120	±0.15	±0.3	±0.8	±1.5
over 120 up to 400	±0.3	±0.5	±1.2	±2.5
over 400 up to 1000	±0.3	±0.8	±2.0	±4.0
over 1000 up to 2000	±0.5	±1.2	±3.0	±6.0
over 2000 up to 4000	-	±2.0	±4.0	±8.0

**EXTERNAL RADIUS AND CHAMFER HEIGHTS**

Permissible deviations in mm for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
0.5 up to 3	±0.2	±0.2	±0.4	±0.4
over 3 up to 6	±0.5	±0.5	±1.0	±1.0
over 6	±1.0	±1.0	±2.0	±2.0

**ANGULAR DIMENSIONS**

Permissible deviations in degrees and minutes for ranges in nominal lengths	Tolerance class designation (description)			
	f (fine)	m (medium)	c (coarse)	v (very coarse)
up to 10	±1°	±1°	±1°30'	±3°
over 10 up to 50	±0°30'	±0°30'	±1°	±2°
over 50 up to 120	±0°30'	±0°30'	±0°30'	±1°
over 120 up to 400	±0°10'	±0°10'	±0°15'	±0°30'

**Tolerancer koldformet komponenter og svejste konstruktioner iht. EN/ISO 13920 - Klasse B**  
 (Benyttes til følgende processer.: Rør- profil bukning & valsning, trådbukning, pladebearbejdning og svejsning)

**Table 1: Tolerances for linear dimensions**

Tolerance class	Range of nominal sizes, L, in mm										
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1 000	Over 1 000 up to 2 000	Over 2 000 up to 4 000	Over 4 000 up to 6 000	Over 6 000 up to 12 000	Over 12 000 up to 16 000	Over 16 000 up to 20 000	Over 20 000
	Tolerances, t, in mm										
A		±1	±1	±2	±3	±4	±5	±6	±7	±8	±9
B	±1	±2	±2	±3	±4	±6	±6	±10	±12	±14	±16
C		±3	±4	±6	±8	±11	±14	±18	±21	±24	±27
D		±4	±7	±9	±12	±16	±21	±27	±32	±36	±40

**Table 2: Tolerances for angular dimensions**

Tolerance class	Range of nominal sizes, L, in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1000	Over 1000
	Tolerances, Δα, (in degrees and minutes)		
A	±20	±15	±10
B	±45	±30	±20
C	±1°	±45	±30
D	±1°30	±1°15	±1°

# Welding Tolerance 13920

**International Organization for  
Standardization**



## **Welding Tolerance 13920:**

IIW Guidelines on Weld Quality in Relationship to Fatigue Strength Bertil Jonsson,G. Dobmann,A. F. Hobbacher,M. Kassner,G. Marquis,2016-04-13 This book presents guidelines on quantitative and qualitative measures of the geometric features and imperfections of welds to ensure that it meets the fatigue strength requirements laid out in the recommendations of the IIW International Institute of Welding Welds that satisfy these quality criteria can be assessed in accordance with existing IIW recommendations based on nominal stress structural stress notch stress or linear fracture mechanics Further the book defines more restrictive acceptance criteria based on weld geometry features and imperfections with increased fatigue strength Fatigue strength for these welds is defined as S N curves expressed in terms of nominal applied stress or hot spot stress Where appropriate reference is made to existing quality systems for welds In addition to the acceptance criteria and fatigue assessment curves the book also provides guidance on their inspection and quality control The successful implementation of these methods depends on adequate training for operators and inspectors alike As such the publication of the present IIW Recommendations is intended to encourage the production of appropriate training aids and guidelines for educating training and certifying operators and inspectors

**Flexible Automation and Intelligent Manufacturing: The Human-Data-Technology Nexus** Kyoung-Yun Kim,Leslie Monplaisir,Jeremy Rickli,2023-02-03 This book gathers the second volume of the proceedings of the 31st edition of the International Conference on Flexible Automation and Intelligent Manufacturing FAIM 2022 held on June 19 23 2022 in Detroit Michigan USA Covering four thematic areas including Manufacturing Processes Machine Tools Manufacturing Systems and Enabling Technologies it highlights advances in micro and nanoscales processes additive manufacturing artificial intelligence and robotic applications human robot collaboration as well as quality control supply chain industrial monitoring and management strategies It also discusses important issues related to sustainability waste management and remanufacturing All in all this book provides academicians engineers and professionals with extensive information on both scientific and industrial advances in the converging fields of manufacturing production and automation

Welding. General Tolerances for Welded Constructions. Dimensions for Lengths and Angles. Shape and Position British Standards Institute Staff,1997-01 Welding Structures

Dimensions Dimensional tolerances Angular tolerances Angles geometry Length Shape Engineering drawings Tolerances measurement Flatness measurement Straightness measurement

**Applied Metrology for Manufacturing Engineering** Ammar Grous,2013-03-04 Applied Metrology for Manufacturing Engineering stands out from traditional works due to its educational aspect Illustrated by tutorials and laboratory models it is accessible to users of non specialists in the fields of design and manufacturing Chapters can be viewed independently of each other This book focuses on technical geometric and dimensional tolerances as well as mechanical testing and quality control It also provides references and solved examples to help professionals and teachers to adapt their models to specific cases It reflects recent developments in ISO and GPS

standards and focuses on training that goes hand in hand with the progress of practical work and workshops dealing with measurement and dimensioning *Standards Catalogue* ,1998      **Microwave Component Mechanics** Harri Eskelinen,Pekka Eskelinen,2003 HereOCOs a first of its kind resource that offers you detailed guidance in the mechanical aspects of designing and manufacturing microwave components The book takes an interdisciplinary approach that combines design and manufacturing mechanical and electrical design and microwave component performance and productivity By exploring the immediate connection between electrical and mechanical quality you more easily arrive at cost effective solutions and reduce the unnecessary use of OC double tolerancingOCO      **Small Craft, Hull Construction and Scantlings** ,2008      Catalogue International Organization for Standardization,2008      ISO Catalogue International Organization for Standardization,1997      Products and Services Catalogue ,2001      **Kompatible** **Stahlschutzplanken-Systeme** Gütegemeinschaft Stahlschutzplanken e.V.,2020-02-29      *World Translations Index* ,1997      *Schweissen und Schneiden* ,2006      □□□□□□50□□ ,1999      **The British National Bibliography** Arthur James Wells,1967      **A Collection of Technical Papers on Structures and Materials** ,1975      *American Machinist & Automated Manufacturing* ,1967-12      *Battelle Technical Review* ,1954      Thomas Register of American Manufacturers and Thomas Register Catalog File ,2002 Vols for 1970 71 includes manufacturers catalogs      U.S. Industrial Directory ,1986

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