



Volvo BM L70



- Engine output
542 (714) and 514 kW (710 hp)
- Operating weight
5.2 t (5660 kg)
- Buckets
1.5-4.3 m³ (3.9-5.8 yd³)
- Overhauled, turbocharged Volvo BM diesel
- Volvo BM Automatic Power Shift
- Precision steering and small turning radius
- Unmatched operator comfort
- Loader unit with parallel lift arm action, high lift height and long reach
- First operator hydraulic system
- Angle breakout and lifting forces
- The largest family of attach-ments on the market
- Productivity boosting options
 - Hydraulic attachment bracket
 - 9-speed transmission
 - Dual-circuit hydraulics
 - 2nd and 4th hydraulic control
 - Comfort Drive Control

VOLVO BM

ENGINE



The engine is a 4-cylinder, direct-injection, 4-stroke, turbocharged diesel engine with wet, replaceable cylinder liners.

Air cleaning

1. Optional cleaner with automatic exhaust opener
2. Paper filter with indicator in cab
3. Safety filter

Model	Volvo BM			
Model	70 40-5			
Rated power at	14	1500	55.7	2550
542 (714) kW	400	500	51	2100
Maximum output at	14	1500	55.7	2550
542 (714) kW	400	500	51	2100
100% 1000-1470	400	500	51	2100
Max torque at	14	1500	21.0	2100
542 (714) Nm	400	500	400	2070
542 (714) Nm	400	500	400	2070
100% 1000-1470	400	500	400	2070
No. of cylinders	4			
Displacement, l	1	4075	4.00	2070
Rev	min	550	105.0	2100
Stroke	mm	90	128	50
Compression ratio	15.0 : 1			

ELECTRICAL SYSTEM



The electrical system is well protected with fuses. Provided for extra equipment.

General warning (provided as label in cab)

General warning lamp for following functions: engine oil pressure, brake pressure, parking brake, engine temperature, transmission temperature.

Voltage	V	24
Battery	V	24/2
Battery capacity	Ah	40/100
Charging capacity	A	20/75
Max capacity	mm	20/75
Alternate rating	W	100/100
Water meter output	mm	5.4 (1.5)

SERVICE REFILL CAPACITIES



Engine oil	1	545 gal	15.0	210
Fuel tank	1	545 gal	160	2400
Cooling system	1	545 gal	51	2100
Transmission, rear	1	545 gal	51	2100
Front axle, rear	1	545 gal	24	900
Rear axle, rear	1	545 gal	21.0	900
Hydraulic system	1	545 gal	100	2100
Hydraulic tank	1	545 gal	51	2100

DRIVE TRAIN



Torque converter single stage, single-phase
Transmission Volvo BM power shift type
Mount of overhauling type with directional clutch mechanism, large lever control

Asks fully loading full shafts. One-piece axle housing of double end, flange front axle and oscillating rear axle.

Hub reduction Volvo BM manufacture with planetary low hub reduction gears. Low-friction roller bearings on each planetary wheel. The hub reduction gears can be removed without having to remove wheels and brakes.

Two alternative tire are available for different working conditions

Torque multiplication ratio	2.04 : 1	
Transmission, rear	Volvo BM	
Model	41 50	

Running speeds

Low range (optional)

1. Forward	each priority	1.0	0.5
2. Forward	each priority	0.5	0.5
3. Forward	each priority	1.0	0.5
4. Forward	each priority	1.0	0.5

High range

1. Forward	each priority	0.5	0.5
2. Forward	each priority	1.0	0.5
3. Forward	each priority	0.5	0.5
4. Forward	each priority	0.5	0.5

Measurement with load

Front axle, model			Volvo BM	
Model			400 40 10	
Rear axle, model			Volvo BM	
Model			400 40 10	
Chassis	1	10		
	min	550	105.0	

BRAKE SYSTEM



The brake system meets requirements according to SAE J2470, SAE J1000 and ISO 3463.

Service brakes fully hydraulically operated power disc brakes. Transmission disengagement after braking performed with a switch in the instrument panel.

Secondary dual circuit system, divided between axles. One circuit, in parking brake, fulfills the requirements.

Parking brake disc brake on front axle pinion drive (large). A warning lamp indicates when the parking brake is applied and gear level is in forward or reverse.

Brake friction area

Front axle, rear	gal	gal	400	2100
Rear axle, rear	gal	gal	400	2100
Accumulator	1			
Volume, total	1	gal	1.0	2100
Parking brake				
Area, total	gal	gal	10	2100

Volvo Loader Service Manual L70

Jex RM



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American Recycler June 2008 , **The Southern Lumberman ,2005** **Service Manual Wheel Loader & Tool**
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