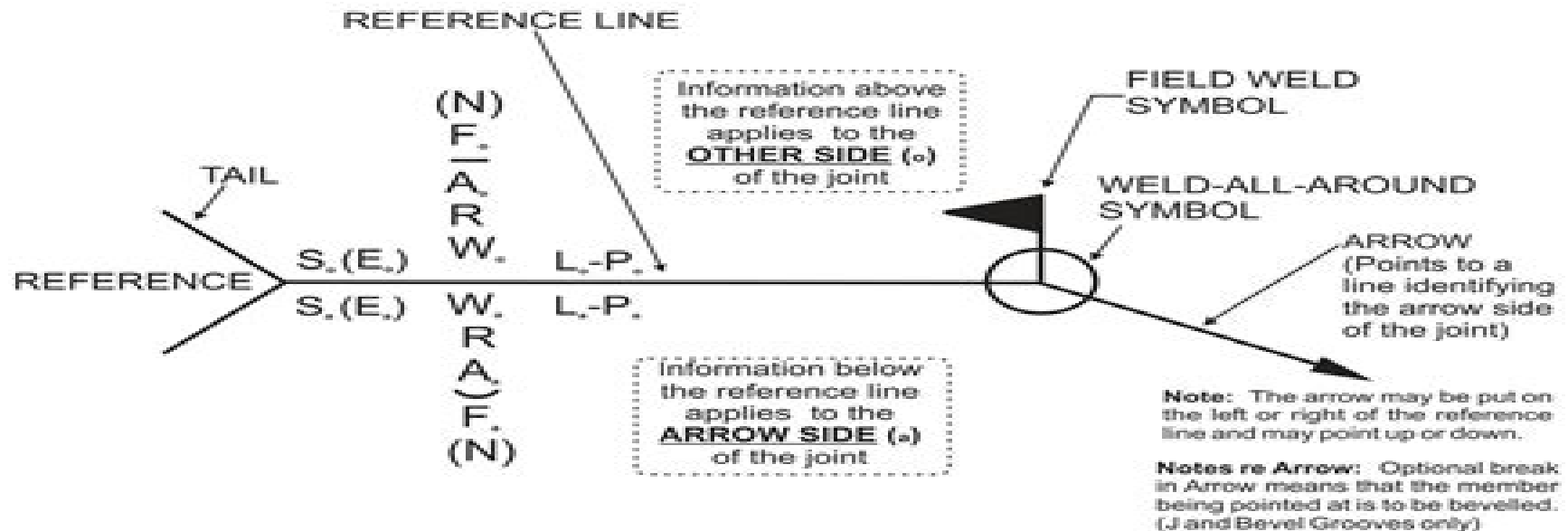


The Parts of a Welding Symbol and their Location



- S - DEPTH OF BEVEL FOR GROOVE WELDS; OR SIZE FOR SOME OTHER TYPES OF WELDS
- (E) - GROOVE WELD SIZE (Parentheses required)
- W - WELD SYMBOL (Touches Reference Line. Use W_{a} and W_{b} for both side welds)
- R - ROOT OPENING (Used with either Arrow or other side weld symbol)
- A - GROOVE ANGLE
- $\overline{\quad}$ and \frown - CONTOUR SYMBOLS ($\overline{\quad}$ is flat/flush, \frown is convex for illustrative purposes)
- F - FINISHING METHOD - G FOR GRINDING, M FOR MACHINING, U FOR UNSPECIFIED METHOD
- (N) - NUMBER OF WELDS FOR SPOT, STUD, PLUG OR SLOT WELDS (Parentheses required, used only once in each welding symbol)
- L - LENGTH OF WELD
- P - PITCH (Centre to Centre spacing of weld segments)

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Arc Welding Braze Welding Brazing Soldering Lead Tin and Zinc Identifying Metals Cast Iron and Its Alloys Wrought Iron Carbon Steels Low and High Alloy Steels Hardfacing Tool and Die Steels Reactive and Refractory Metals Galvanized Metals Soft Metals and Their Alloys Submerged Arc Welding Arc Welding Electrodes Types of Joints Welding Positions Welding Tips and Tests Common Welding Problems Certifications Conversion Tables Welding Terminology Tips for Producing Good Welds

Welding National Learning Corporation,2020-03-15 *Welding For Dummies* Steven Robert Farnsworth,2021-12-21

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