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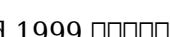
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arithmetical value  $ra$  in  $\mu m$  is assumed for roughness measurements  $rt$  maximum value of roughness from the lowest to the highest point  $rz$  average roughness in 10 points

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web  $pt$   $r_{max}$  at jis 82 sum of height of the largest profile peak height  $rp$  and the largest profile valley  $rv$  within an evaluation length  $rt$   $pt$   $wt$  max  $rpi$  max  $rvi$   $r_{zjs}$  ten point height of roughness profile  $rz$  at jis 94 sum of mean value of largest peak to the fifth largest peak and mean value of largest valley to

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web usage note a direct allocation of an  $rz$  value to a roughness grade is not possible due to the conversion interval in this  $rz$   $ra$  calculator the input  $rz$  value is first converted to the average value of the  $ra$  interval and the  $n$  class is determined based on this value

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web  $r_{max}$  vertical distance from highest peak to lowest valley  $r_{max}$  is particularly sensitive to anomalies such as scratches and burrs that may not be obvious from measures such as  $ra$  that rely on averages  $rz$  preferred by many europeans  $rz$  is often preferred to  $ra$  in europe and particularly germany

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web  $r$   $z$   $m$   $i$   $n$  3 8  $r$   $a$  0 95  $r$   $z$   $m$   $a$   $x$  14 5  $r$   $a$  0 75 converting between  $ra$  and  $rz$  is not a good engineering practice it is always recommended to measure according to the method in which surface roughness is indicated on the drawing as you can see in the below graphs the inaccuracy grows in higher  $r$   $a$   $r$   $z$  values

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web nov 11 2021 surface finish conversion chart in this section there s a table for the surface finish conversion chart this table compares the different surface roughness scales for manufacturing processes meanwhile let s go through some of the abbreviations you ll find there ra roughness average rms root mean square cla center line

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web ra roughness average in micrometers or microinches rms root mean square in microinches cla center line average in microinches rt roughness total in microns n new iso grade scale numbers cut off length length required for sample

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web conversions math cla micro inches multiply ra  $\mu\text{m}$  x 40 r t r a x 8 7 r z r a x 7 2 r z iso r a x 7 6 r max r a x 8 0 r p r a x 3 6 rpm r a x 2 9 rms r a x 1 1 example ra to rt 1 0 micrometer ra x 8 7 rt factor 8 7 micrometer rt 40 microinch ra x 8 7 rt factor 348 microinch rt

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web jul 25 2007 in what conditions we use rmax welcome to the cove average roughness ra the average height of the bumps on a surface measured in micrometres or microinches rt is the difference between the highest peak and the lowest valley rmax is the highest peak

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web may 1 2016 it is important to note that using conversion factors to calculate between ra and rz is not a good idea it is best to establish what figure for surface roughness the designer customer has specified and measure this

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