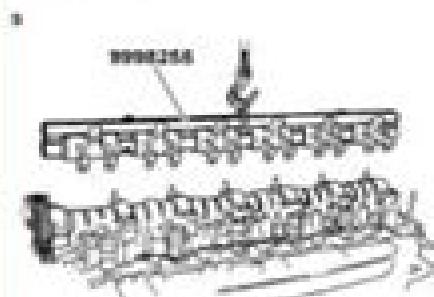


# Volvo Trucks 1996-2005 Workshop Manual



8  
Ensure the bolts in the rocker arm shaft support uniformly along the entire shaft, so that it is not stressed and not being warped.



9  
Remove the bolts, attach fitting tool 9998254, and raise the entire rocker arm assembly.

**Note:** In engines equipped with the D5.3 engine block, secure the rocker plates with a rubber band or another suitable device to prevent the pressure from dropping when the rocker arm assembly is lifted.  
Rocker plates are classified in pairs (2, 3, or 4 points are shown). The rocker arms and pressure should be kept as an assembly.

10  
Remove the bolts, attach fitting tool 9998254, and raise the entire rocker arm assembly.

11  
Clean around the unit injectors.



12  
Remove the unit injector with tool 9998254.



13  
Install dust covers 9998255 on the unit injectors to protect them from dirt or possible damage.

14  
Use the same procedure to remove the other unit injectors, one at a time.

**Note:** Arrange the unit injectors on a support so they can easily be re-installed in their original cylinders.

## Timing Gears

Ref. No.	Description	No. of Teeth
1	Crankshaft Drive Gear	36
2	Idle Gear	72
3	Water Pump Drive	27
4	Air Compressor	27
5	Power Steering Pump Drive Gear	22
6	Power Steering Pump Idle Gear	67
7	Power Steering Pump Drive Gear	22
8	Power Steering Pump Idle Gear	67
9	Power Steering Pump Drive Gear	22
10	Power Steering Pump Idle Gear	67
11	Power Steering Pump Drive Gear	22
12	Power Steering Pump Idle Gear	67
13	Power Steering Pump Drive Gear	22
14	Power Steering Pump Idle Gear	67

Backlash	0.05-0.17 mm (0.0017-0.0067 in)
Axis journal for intermediate gear, diameter	99.999 ± 0.011 mm (3.9 ± 0.0004 in)
Bushing for intermediate gear, diameter	100.037 ± 0.011 mm (3.94 ± 0.0004 in)
Radial clearance for intermediate gear	0.025-0.075 mm (0.001-0.003 in)
Axis clearance for intermediate gear	0.05-0.15 mm (0.002-0.006 in)

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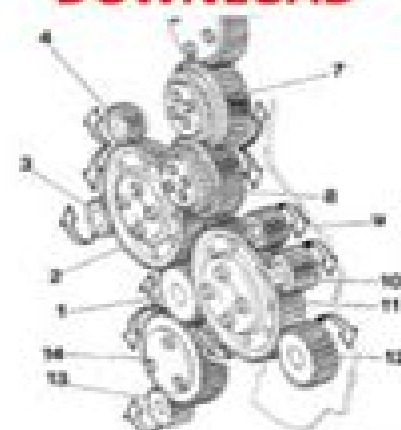


Fig. 1: Timing gear arrangement

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**Haynes Publishing,Matthew  
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## **Table of Contents Volvo Trucks Vn Vhd Service Repair Manual 1996**

1. Understanding the eBook Volvo Trucks Vn Vhd Service Repair Manual 1996
  - The Rise of Digital Reading Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Advantages of eBooks Over Traditional Books
2. Identifying Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Volvo Trucks Vn Vhd Service Repair Manual 1996
  - User-Friendly Interface
4. Exploring eBook Recommendations from Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Personalized Recommendations
  - Volvo Trucks Vn Vhd Service Repair Manual 1996 User Reviews and Ratings
  - Volvo Trucks Vn Vhd Service Repair Manual 1996 and Bestseller Lists

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  - Volvo Trucks Vn Vhd Service Repair Manual 1996 Public Domain eBooks
  - Volvo Trucks Vn Vhd Service Repair Manual 1996 eBook Subscription Services
  - Volvo Trucks Vn Vhd Service Repair Manual 1996 Budget-Friendly Options
6. Navigating Volvo Trucks Vn Vhd Service Repair Manual 1996 eBook Formats
  - ePub, PDF, MOBI, and More
  - Volvo Trucks Vn Vhd Service Repair Manual 1996 Compatibility with Devices
  - Volvo Trucks Vn Vhd Service Repair Manual 1996 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Highlighting and Note-Taking Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Interactive Elements Volvo Trucks Vn Vhd Service Repair Manual 1996
8. Staying Engaged with Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Volvo Trucks Vn Vhd Service Repair Manual 1996
9. Balancing eBooks and Physical Books Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Volvo Trucks Vn Vhd Service Repair Manual 1996
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Setting Reading Goals Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Fact-Checking eBook Content of Volvo Trucks Vn Vhd Service Repair Manual 1996
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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web jun 9 2014 opening remarks and welcome good evening welcome to the 2014 sixth and seventh grade honors assembly to the parents grandparents family members and friends that are gathered here this evening i thank you for coming and commend you on your commitment to not only your child's schooling but their overall education