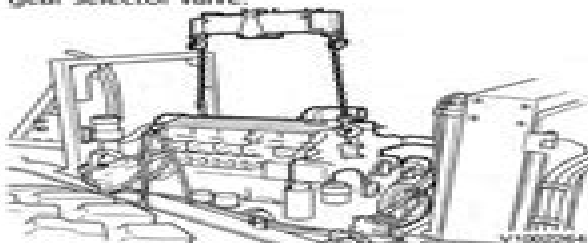




**Figure 17**

30. Disconnect the engine from the transmission. Tip: use starter motor wrench 17 mm to loosen the bolt behind the gear selector valve.



**Figure 18**

31. Lift away the engine. Weight approx. **760 kg (1676 lbs)**.

# Volvo D7e Engine Manual L110f

**Perry O. Black**



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