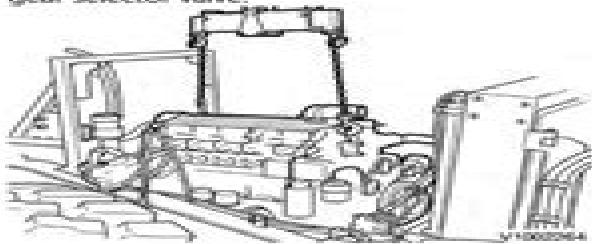




**Figure 17**

30. Disconnect the engine from the transmission. Tips: use starter imotor wrench 3.7 mm to loosen the bolt behind the gear selector valve.



**Figure 18**

31. Lift away the engine. Weight approx. 760 kg (1676 lbs).

# Volvo D7e Engine Manual L110f

**Perry O. Black**

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