



# Volvo BM L70



- Engine output  
542 (714) net (51 430 (710) hp)
- Operating weight  
5.2 t (56 600 lb)
- Buckets  
1.5-4.3 m³ (2.0-5.8 yd³)
- Overhauled, turbocharged Volvo BM diesel
- Volvo BM Automatic Power Shift
- Precision steering and small turning radius
- Unmatched operator comfort
- Loader unit with parallel lift arm action, high lift height and long reach
- First operator hydraulic system
- Angle breakout and lifting forces
- The largest family of attach-  
ments on the market
- Productivity boosting options
  - Hydraulic attachment bracket
  - 9-speed transmission
  - Dual-circuit hydraulics
  - 2nd and 4th hydraulic control
  - Comfort Drive Control

**VOLVO BM**

## ENGINE



The engine is a 4-cylinder, direct-injection, 4-stroke, turbocharged diesel engine with wet, replaceable cylinder liners.

### Air cleaning

1. Optional cleaner with automatic exhaust opener
2. Paper filter with indicator in cab
3. Safety filter

| Model              | Volvo BM  |              |       |  |
|--------------------|-----------|--------------|-------|--|
| Model              | 70 40-6   |              |       |  |
| Rated power at     | 15 (2000) | 36.7         | 25000 |  |
| 542 (714) net      | 400 (500) | 57           | 3700  |  |
| Maximum output at  | 15 (2000) | 36.7         | 25000 |  |
| 542 (714) net      | 400 (500) | 57           | 3700  |  |
| 100 (1000) - 167%  | 400 (500) | 57           | 3700  |  |
| Max torque at      | 15 (2000) | 21.0         | 17000 |  |
| 542 (714) net      | 400 (500) | 400          | 1070  |  |
| 100 (1000) net     | 400 (500) | 400          | 1070  |  |
| 100 (1000) - 167%  | 400 (500) | 400          | 1070  |  |
| No. of cylinders   | 4         |              |       |  |
| Displacement, l/dl | 1 (4.7)   | 4.40         | 227%  |  |
| Bore               | mm (in)   | 105.0 (4.13) |       |  |
| Stroke             | mm (in)   | 128          | 5.0   |  |
| Compression ratio  |           | 16.0 : 1     |       |  |

## ELECTRICAL SYSTEM



The electrical system is well protected with fuses. Provided for extra equipment.

### General warning (provided as label on machine)

General warning lamp for following functions: engine oil pressure, brake pressure, parking brake, engine temperature, transmission temperature.

|                    |           |           |
|--------------------|-----------|-----------|
| Voltage            | V         | 24        |
| Batteries          | V         | 24/2      |
| Battery capacity   | Ah        | 24/100    |
| Charging capacity  | A         | 24/75     |
| Recharge capacity  | min       | 24/75     |
| Alternate rating   | W         | 1000/5    |
| Water meter output | cm³ (gal) | 5.4 (1.4) |

## SERVICE REFILL CAPACITIES



|                     |             |      |       |
|---------------------|-------------|------|-------|
| Engine oil          | 1 (5.0 gal) | 45.0 | 27.0  |
| Fuel tank           | 1 (5.0 gal) | 100  | 240.0 |
| Cooling system      | 1 (5.0 gal) | 37   | 27.7  |
| Transmission, total | 1 (5.0 gal) | 37   | 27.0  |
| Front axle, total   | 1 (5.0 gal) | 24   | 19.0  |
| Rear axle, total    | 1 (5.0 gal) | 21.0 | 16.0  |
| Hydraulic system    | 1 (5.0 gal) | 100  | 240.0 |
| Hydraulic tank      | 1 (5.0 gal) | 80   | 207.0 |

## DRIVE TRAIN



Torque converter single stage, single-phase  
Transmission Volvo BM power shift type  
Mount of overhauling type with directional  
clutch mechanism, large lever control

Axles fully floating ball shafts. One-piece axle housing  
of double end, flange front axle and oscillating rear axle

Hub reduction Volvo BM manufacture with planetary  
low hub reduction gears. Low-friction roller bearings on  
each planetary wheel. The hub reduction gears can be  
removed without having to remove wheels and brakes.

Three alternative tire are available for different working  
conditions

|                             |               |            |
|-----------------------------|---------------|------------|
| Torque multiplication ratio |               | 2.04 : 1   |
| Transmission, ratio         |               | Volvo BM   |
| Model                       |               | 47 80      |
| Running speeds              |               |            |
| Low range (optional)        |               |            |
| 1. Forward                  | each priority | 1.0 (1.0)  |
| 2. Forward                  | each priority | 0.8 (0.8)  |
| 3. Forward                  | each priority | 0.6 (0.6)  |
| 4. Forward                  | each priority | 0.5 (0.5)  |
| High range                  |               |            |
| 1. Forward                  | each priority | 0.8 (0.8)  |
| 2. Forward                  | each priority | 0.6 (0.6)  |
| 3. Forward                  | each priority | 0.5 (0.5)  |
| 4. Forward                  | each priority | 0.4 (0.4)  |
| Measurement with tire       |               | 17.5 - 24  |
| Front axle, make            |               | Volvo BM   |
| Model                       |               | 400 40 12  |
| Rear axle, make             |               | Volvo BM   |
| Model                       |               | 400 21 7   |
| Chassis                     | 1             | 10         |
|                             | mm (in)       | 400 (16.0) |

## BRAKE SYSTEM



The brake system meets requirements  
according to SAE J2470, ISO 71000 and ISO  
2400.

Service brakes fully hydraulically operated power disc  
brakes. Transmission disengagement after braking per-  
mitted with a switch on the instrument panel.

Secondary dual-circuit system, divided between axles.  
One circuit, in parking brake, fulfills the requirements.

Parking brake disc brake on front axle pinion drive  
brake. A warning lamp indicates when the parking brake  
is applied and gear level is in forward or reverse.

|                     |           |     |      |
|---------------------|-----------|-----|------|
| Brake friction area |           |     |      |
| Front axle (in)     | cm² (in²) | 400 | 62.0 |
| Rear axle (in)      | cm² (in²) | 400 | 62.0 |
| Accumulator         |           | 1   |      |
| Volume, total       | l (gal)   | 1.0 | 0.26 |
| Parking brake       |           |     |      |
| Area, total         | cm² (in²) | 10  | 15.5 |

# Volvo Loader Service Manual L70

**M Walker**



**Volvo Loader Service Manual L70:**

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**Volvo S70, V70 & C70 Service and Repair Manual** Jex RM,2014     **Volvo Service Manual** Volvo, Aktiebolaget,1966  
**Wheel Loader 988** ,     **Volvo F/G 89 Service Manual** Volvo,197?     *Volvo service manual* ,1983     **Volvo 850**  
**Service and Repair Manual** John S. Mead,2015     **Volvo Service Manual, Trucks** ,1980     Service Manual ,1975  
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**Volvo Service Manual** Volvo, Aktiebolaget,1978     Trucks Service Manual Aktiebolaget Volvo.,1969

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