

# Service Bulletin

## Trucks

Issue Date: 12/10/04  
Page: 215

### Camshaft Bearing Brackets Replacement D16F

#### Camshaft Bearing Brackets, Replacement



This information covers procedures when replacing factory or aftermarket camshaft bearing brackets (lower journals) on the Volvo D16F engine.

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**Note:** Information is subject to change without notice.  
Illustrations are used for reference only and may differ slightly from the actual vehicle being serviced. However, key components addressed in this information are represented as accurately as possible.

## Service Procedures

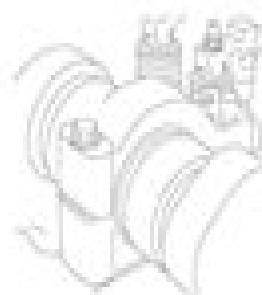
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### Camshaft Bearing Brackets, Replacement

Camshaft removed

You must read and understand the procedures and guidelines in "Service Information, group 05, "General Safety Practices, Engine" before performing any procedure. If you are not properly trained and certified in this procedure, ask your supervisor for training before you perform it.

Note: Camshaft bearing journals are numbered 1-7 with matching upper and lower halves. Be sure to note and mark the corresponding journal numbers and match them in the correct sequence with matched upper and lower halves.



Camshaft Bearing Bracket Assembly

# **Volvo D16 Manual**

**Lauren Gardner**

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