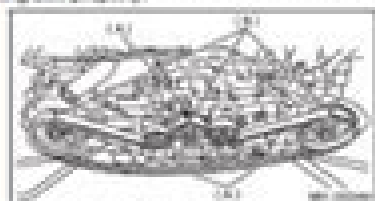


Subaru Outback Workshop Manual

Timing Belt

MECHANICAL

(1) While aligning the alignment mark (B) on timing belt with the mark (A) on sprockets, position the timing belt properly.



(2) Install the belt idler No. 2 (B).

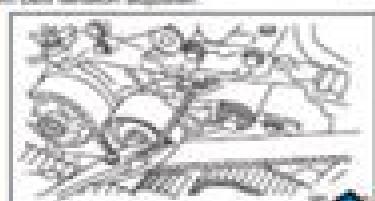
Tightening torque:
20 N·m (14.0 kgf-m, 26.8 ft-lb)

(3) Install the belt idler (A).

Tightening torque:
20 N·m (14.0 kgf-m, 26.8 ft-lb)



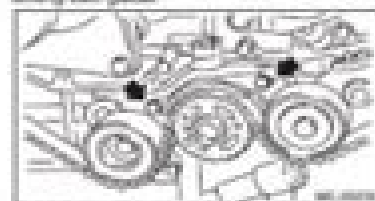
(4) After ensuring the marks on timing belt and camshaft sprockets are aligned, remove the stopper pin from belt tension adjuster.



(5) Install the timing belt guide. (MT model)



(7) Temporarily tighten the bolts mounting the timing belt guide.



(8) Check and adjust the clearance between timing belt and timing belt guide by using the feeler gauge.

Clearance:
1.0-0.5 mm (0.039-0.020 in)



(9) Tighten the bolts mounting the guide.

Tightening torque:
8.75 N·m (1.0 kgf-m, 7.7 ft-lb)



(10) Install the timing belt cover. <Ref. to ME(H450)-50 INSTALLATION, Timing Belt Cover.>
(11) Install the crank pulley. <Ref. to ME(H450)-41 INSTALLATION, Crank Pulley.>
(12) Install the V-belts. <Ref. to ME(H450)-42, 43 INSTALLATION, V-belt.>

ME(H450)-50

Cylinder Block

MECHANICAL

(1) Install the service hole plug and gasket.

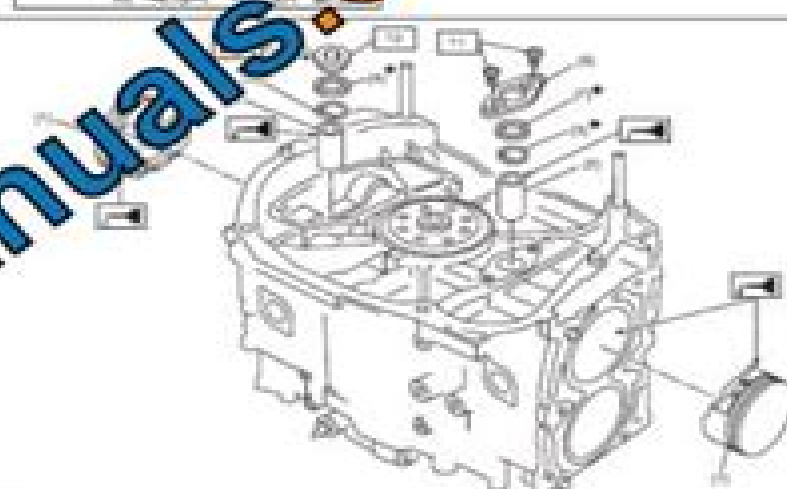
NOTE:

Use a new gasket.

Tightening torque:
20 N·m (1.4 kgf-m, 21.8 ft-lb)



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- (1) Piston
- (2) Piston pin
- (3) Snap ring
- (4) Gasket

- (5) Service hole plug
- (6) Service hole cover
- (7) O-ring

Tightening torque A·B (kgf-m, ft·lb)
A: 8.4 (0.7, 4.7)
B: 20 (2.1, 15.0)

ME(H450)-78

Subaru Outback Repair Manual

Tao Wei



Subaru Outback Repair Manual:

Chilton's Subaru Legacy and Forester 2000-09 Repair Manual Robert Phillip Maddox, Chilton, 2012 Covers U S and Canadian models of Legacy 2000 through 2009 and Forester 2000 through 2008 Includes Legacy Outback and Baja models Does not include information specific to six cylinder and diesel engine models **Subaru Legacy & Forester 2000**

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