

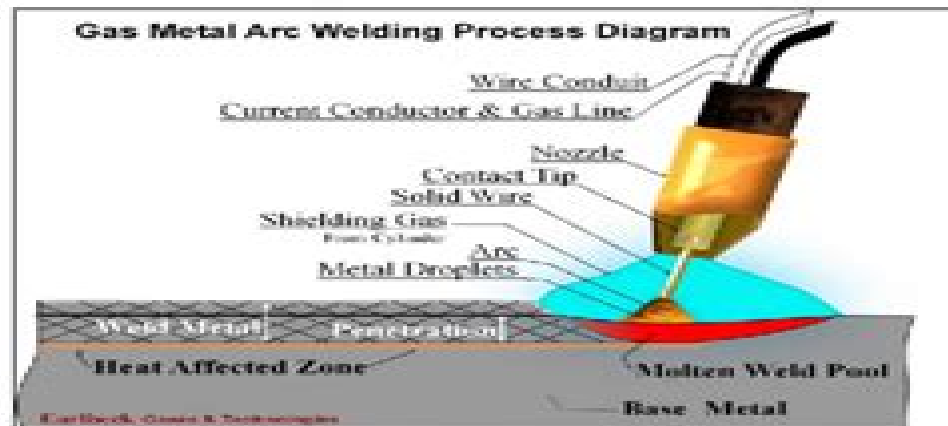
Gas Metal Arc Welding

Background Information

Gas Metal Arc Welding (GMAW) is a semi-automatic arc welding process which uses a continuously-fed and consumed solid or metal cored wire electrode and an external gas shield supplied from a cylinder. The process is commonly called MIG Welding for "Metal Inert Gas"; however, many of the gases used today are not inert. While this process is one of the easiest to do, it is often misunderstood as there are three different "modes of transfer" which is the manner in which the molten metal is melted and transferred across the arc.

Procedure

The filler metal is typically on a spool or coil mounted to a wire feeder which is connected to one lug of a constant voltage welding power supply. A cable connected to the work is attached to the other lug. The welder holds a welding gun through which the wire is fed, exiting through a contact tip sized to the wire. When the trigger on the gun is pulled, the machine is energized, gas flow begins, the wire is fed to the work from a wire feeder, and the arc is initiated. The welder then moves the electrode along the weld joint. When the welder moves the gun, the process is termed semi-automatic as the wire is being machine fed. If the gun is attached to a travel device and the welding operator just observes, the process type is considered "mechanized" or "machine welding".



Welding Lab Manual

Larry Jeffus



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qualification drawing interpretation and welding symbols is also included The text is organized into eight sections which can be studied independently or in sequence Written in easy to understand format this text is extensively illustrated and includes many tables and charts for selecting the variables required to make a good weld *Welding* Larry F. Jeffus,2010

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