

<b>Electrode</b>	<b>Coating</b>	<b>Position</b>	<b>Current</b>	<b>Penetration</b>	<b>Tensile Strength</b>
<b>E-6010</b>	<b>High Cellulose Sodium</b>	<b>All Positions</b>	<b>DCEP</b>	<b>Deep</b>	<b>60,000 PSI</b>
<b>E-6011</b>	<b>High Cellulose Potassium</b>	<b>All Positions</b>	<b>DCEP AC</b>	<b>Deep</b>	<b>60,000 PSI</b>
<b>E-6012</b>	<b>High Titania Sodium</b>	<b>All Positions</b>	<b>DCEP AC</b>	<b>Medium</b>	<b>60,000 PSI</b>
<b>E-6013</b>	<b>High Titania Potassium</b>	<b>All Positions</b>	<b>DCEP DCEN AC</b>	<b>Shallow</b>	<b>60,000 PSI</b>
<b>E-7018</b>	<b>Iron Powder Low hydrogen</b>	<b>All Positions</b>	<b>DCEP AC</b>	<b>Shallow to Medium</b>	<b>70,000 PSI</b>
<b>E-7028</b>	<b>Iron Powder Low hydrogen</b>	<b>Flat Horizontal Fillets</b>	<b>DCEP AC</b>	<b>Shallow to Medium</b>	<b>70,000 PSI</b>

# Welding Rod Guide

**G Psacharopoulos**



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