

Stick Welding Rod Size, Amperage & Metal Thickness Chart

Electrode	Diameter		Amperage	Metal Thickness	
	In	mm		In	mm
6010 / 6011	3/32"	2.4	40-85	3/32 - 3/16"	2.4 - 4.8
6010 / 6011	1/8"	3.2	75-125	1/8 - 1/4"	3.2 - 6.4
6010 / 6011	5/32"	4	110-165	1/4" - 3/8"	6.4 - 9.5
6010 / 6011	3/16"	4.8	140-210	Over 3/8"	Over 9.5
6010 / 6011	7/32"	5.6	160-250	Over 3/8"	Over 9.5
6013	1/16"	1.6	20-45	Up to 1/8"	Up to 3.2
6013	5/64"	2	35-60	Up to 3/16"	Up to 4.8
6013	3/32"	2.4	40-90	3/32 - 3/16"	2.4 - 4.8
6013	1/8"	3.2	80-130	1/8 - 1/4"	3.2 - 6.4
6013	5/32"	4	105-180	1/4" - 3/8"	6.4 - 9.5
6013	3/16"	4.8	150-230	Over 3/8"	Over 9.5
6013	7/32"	5.6	210-300	Over 3/8"	Over 9.5
7014	3/32"	2.4	80-125	3/32 - 3/16"	2.4 - 4.8
7014	1/8"	3.2	110-165	1/8 - 1/4"	3.2 - 6.4
7014	5/32"	4	150-210	1/4" - 3/8"	6.4 - 9.5
7014	3/16"	4.8	200-275	Over 3/8"	Over 9.5
7014	7/32"	5.6	255-340	Over 3/8"	Over 9.5
7018	3/32"	2.4	65-100	3/32 - 3/16"	2.4 - 4.8
7018	1/8"	3.2	110-165	1/8 - 1/4"	3.2 - 6.4
7018	5/32"	4	150-220	1/4" - 3/8"	6.4 - 9.5
7018	3/16"	4.8	200-275	Over 3/8"	Over 9.5
7018	7/32"	5.6	260-340	Over 3/8"	Over 9.5

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The Welding Encyclopedia ,1930 **Canadian Machinery and Manufacturing News** ,1930 **American Engineer and Railroad Journal** ,1941 **The Welding Encyclopedia** Louis Burton Mackenzie,Harold Sumner Card,1924
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Power ,1929 **The TAB Guide to DIY Welding** Jackson Morley,2013-05-07 Hands on projects and illustrated instructions with photos and drawings that provide step by step procedures and clear explanations **Welding Design & Fabrication** ,1985 **Welding Engineer** ,1924 Pacific Builder & Engineer ,1957 **The Welding Encyclopedia** Louis Burton Mackenzie,Harold Sumner Card,Stuart Plumley,1938 Oxyacetylene Welding and Oxygen Cutting Instruction Course Air Reduction,Air Reduction Company,1942

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Table of Contents Welding Rod Guide Size Chart

1. Understanding the eBook Welding Rod Guide Size Chart
 - The Rise of Digital Reading Welding Rod Guide Size Chart
 - Advantages of eBooks Over Traditional Books
2. Identifying Welding Rod Guide Size Chart
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Welding Rod Guide Size Chart
 - User-Friendly Interface
4. Exploring eBook Recommendations from Welding Rod Guide Size Chart
 - Personalized Recommendations
 - Welding Rod Guide Size Chart User Reviews and Ratings
 - Welding Rod Guide Size Chart and Bestseller Lists
5. Accessing Welding Rod Guide Size Chart Free and Paid eBooks
 - Welding Rod Guide Size Chart Public Domain eBooks
 - Welding Rod Guide Size Chart eBook Subscription Services
 - Welding Rod Guide Size Chart Budget-Friendly Options

6. Navigating Welding Rod Guide Size Chart eBook Formats
 - ePUB, PDF, MOBI, and More
 - Welding Rod Guide Size Chart Compatibility with Devices
 - Welding Rod Guide Size Chart Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Welding Rod Guide Size Chart
 - Highlighting and Note-Taking Welding Rod Guide Size Chart
 - Interactive Elements Welding Rod Guide Size Chart
8. Staying Engaged with Welding Rod Guide Size Chart
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Welding Rod Guide Size Chart
9. Balancing eBooks and Physical Books Welding Rod Guide Size Chart
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Welding Rod Guide Size Chart
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Welding Rod Guide Size Chart
 - Setting Reading Goals Welding Rod Guide Size Chart
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Welding Rod Guide Size Chart
 - Fact-Checking eBook Content of Welding Rod Guide Size Chart
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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