

Overhauling and checking the carburetor



1. Remove the carburetor from the intake manifold. Notice the positioning of the plate in order to install it in the same way. Take care of the plate. Remove the screws (1) - 4 pcs., and remove the top cover of the carburetor.

NOTE! The carburetor on the model 230 (AQ131) is equipped with a full speed jet (A), lower picture. This jet is pressed into the top cover of the carburetor and does not need to be replaced unless damaged.



2. Remove the gasket (1) and needle valve (2). Check to make sure that the needle valve does not jam or that it's worn (not sealing). Replace if necessary.



3. Lift out the float and check it for leakage. Should the float leak, the float level will not be correct. The weight of the float should be 7.3 grams (0.26 oz's). Remove the emulsion jet (1) and the acceleration jet (2).

NOTE! Don't forget the gasket! Check and blow clean with compressed air. Replace worn or damaged parts if necessary!



4. Remove the idle jet (1) and the main jet holder (2). Remove the jet from its holder. Clean the jets with compressed air. Replace if necessary. Remove the mixture screw (3) and blow the channel clean. The screw (4) is locking the venturi (5).

Volvo Penta 230 250 251 Aq131 Aq151 Aq171 Repair Manual

Volvo Penta

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