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Repair instructions

### Copper sleeve for injectors

Special tools: 6867 series: 0012546, 0006400, 0006402, 0006419, 0006521, 0006550, 0006551, 0006557, 0006570, 700 series: 0012546, 0006400, 0006402, 0006419, 0006420, 0006523, 0006527, 0006551, 0006557

The copper sleeve can be changed with the cylinder head either installed or detached. The seat for the copper sleeve must never be cleaned up with a cutting tool, with the cylinder head still installed on the engine. The seat may be cleaned with a nylon brush with the cylinder head still installed on the engine.

Measures to be taken with the cylinder head installed

5

Pull out the steel ring above the copper sleeve. Use extractor no. 0006419 together with underlay 0006557. NOTE! To avoid damaging the extractor spindle during extraction, the spindle must be kept stationary and screwing must be done with the nut. It is the nut which must do the work. The tool can be supplemented by impact hammer 0006400.

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Dec. 1972

## WORKSHOP MANUAL MD1B-MD2B-MD3B marine diesel engines

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# Volvo Penta Tamd 63p Service Manual

**Karin Nielsen-Saines**



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