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Repair Instructions

Copper sleeve for injectors

Special tools: (6x) series: 081 25416, 099 6400, 099 6402, 099 6410, 099 6427, 099 6640, 099 6650, 099 6651, 099 6657, 099 6816, 099 6817, 099 6819, 099 6820, 099 6821, 099 6822, 099 6823, 099 6824, 099 6825, 099 6826, 099 6827, 099 6828, 099 6829.

The copper sleeve can be changed with the cylinder head extracted or detached. The seat for the copper sleeve must never be cleaned up with a cutting tool, with the cylinder head still installed on the engine. The seat may be cleaned with a nylon brush with the cylinder head still installed on the engine.

6419

6867

Pull out the steel ring above the copper sleeve. Use extractor no. 099 6419 together with undercut 099 6607.

NOTICE: To avoid damaging the extractor spindle during extraction, the sleeve must be kept stationary and firmly held when being come off the sleeve. It is the nut which must do the work. The tool can be supplemented by impact hammer 099 6400.

Measures to be taken with the cylinder head installed

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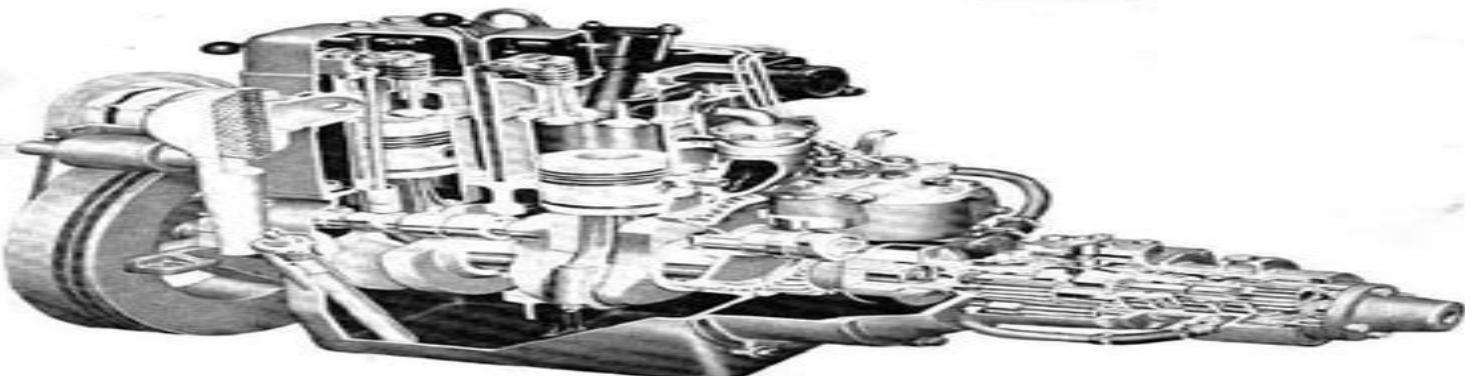
Publ. No. 2668
Dec. 1972

WORKSHOP MANUAL

MD1B-MD2B-MD3B

marine diesel engines

Bought from Halpert_Auctions
Halpert@Optonline.net



Volvo Penta Tamd 63p Service Manual

Karin Nielsen-Saines

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