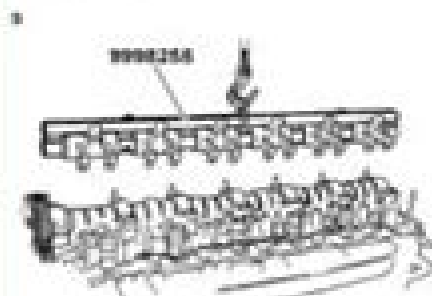


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8 Press the roller in the roller arm shaft support uniformly along the entire shaft, so that it is not skewed and not being warped.



9 Remove the roller, attach fitting seal 9996254, and remove the entire roller arm assembly.

Note: In engines equipped with the D5.3 engine block, secure the roller pistons with a rubber band or another suitable device to prevent the pistons from dropping when the roller arm assembly is lifted.
Roller pistons are classified in pairs (2, 3, or 4 pistons are stored). The roller arms and pistons should be kept as an assembly.

10 Remove the roller arm assembly of all unit injectors.

11 Clean around the unit injectors.



12 Remove the unit injector with tool 9996251.



13 Install dust covers 9996250 on the unit injector to protect them from dirt or possible damage.

14 Use the same procedure to remove the other unit injectors, one at a time.

Note: Arrange the unit injectors on a support so they can easily be re-installed in their original cylinders.

Timing Gears

Ref. No.	Description	No. of Teeth
1	Crankshaft Drive Gear	36
2	Idle Gear	36
3	Water Pump Drive	36
4	Air Compressor	27
5	Intermediate Gear	72
6	Intermediate Gear	58
7	Intermediate Gear	60
8	Intermediate Gear	58
9	Power Steering Pump Drive Gear	22
10	Drive Gear Arrangement (Accessory Drive Pulley and Fuel Feed Pump)	28
11	Power Take-Off (PTO) Idle Gear	67
12	Power Take-Off (PTO) Drive Gear for Hydraulic Pump	57
13	Oil Pump Drive Gear	24
14	Oil Pump Idle Gear	57

Backlash	0.05-0.17 mm (0.0017-0.0067 in)
Axis journal for intermediate gear, diameter	98.950 ± 0.011 mm (3.9 ± 0.0004 in)
Bushing for intermediate gear, diameter	100.037 ± 0.011 mm (3.94 ± 0.0004 in)
Radial clearance for intermediate gear	0.025-0.075 mm (0.001-0.003 in)
Axis clearance for intermediate gear	0.05-0.15 mm (0.002-0.006 in)

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Fig. 1: Timing gear arrangement

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M Carnoy



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