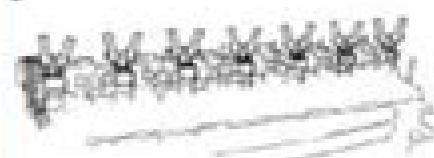
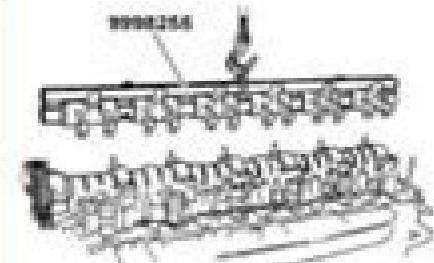


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Remove the bolts in the rocker arm shaft support uniformly along the arm shaft, so that it is not strained and not bending occurs.



Remove the bolts, attach lifting tool 0000210, and raise the entire rocker arm assembly.

Note: In engines equipped with the D13 engine block, remove the rocker assembly with a cushion board or another suitable device to prevent the gears from dropping when the rocker arm assembly is lifted.

Rocker gears are classified in pairs: pairs (1, 2) and (3, 4) paired and mounted. The rocker arms and pinions should be kept as an assembly.

10 Remove the bolts, attach lifting tool 0000210, and raise the entire rocker arm assembly.

11 Clean around the unit injectors.

12



Remove the unit injector with tool 0000211.

13



0000210

14 Insert the cover 0000210 on the unit injector to prevent them from being possible damage.

15 Use the same procedure to remove the other unit injectors, one at a time.

Note: Arrange the unit injectors on a support so they can easily be re-installed in their original cylinders.

Timing Gears

Ref. No.	Description	No. of Teeth
1	Crankshaft Drive Gear	30
2	Water Gear	20
3	Water Pump Drive Gear	20
4	Air Compressor Gear	27
5	Intermediate Gear	72
6	Water Gear	20
7	Lower Water Gear	20
8	Power Steering Pump Drive Gear	22
9	Drive Gear Arrangement (Accessory Drive Pulley and Fuel Feed Pump)	28
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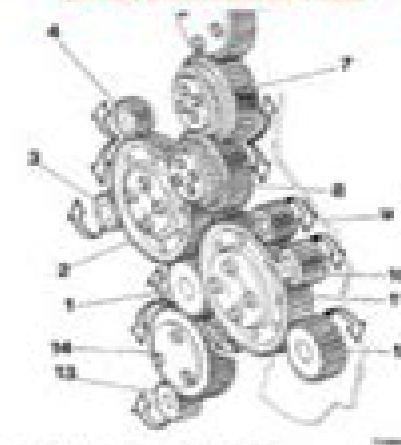


Fig. 1: Timing gear arrangement

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M Carnoy

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