

- Remove and discard the oil pan gasket.



Oil Pan Clean and Inspect



CAUTION Wear safety glasses.

- Clean the oil pan bolts in cleaning solvent.
- Wash the oil pan and the oil pan bolts with compressed air.
- Inspect the oil
 - Damage or damage to the oil pan sealing surfaces (1)
 - The oil pan drain plug hole for damaged threads
 - Damaged oil pan drain plug threads
 - Damage to the oil pan reinforcement (2)
 - Damage to the oil pan bolts
 - Damage or damage to the exterior of the pan

An oil pan bolt as defined may interfere with the proper position of the oil pump assembly, or may not distribute oil properly to the oil pump assembly areas.

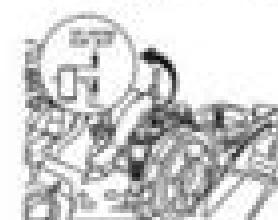
(3) Pump Removal



- Remove the nuts (3) and the mounting oil adapter (2).
- Remove the oil pump (1), the oil pump bracket (3) and the oil pump bracket adapter (4).
- Replace the oil pump (1), the oil pump bracket (3) and the oil pump bracket adapter (4).

NOTE! Always install a NEW oil pump bracket adapter during assembly.

- Discard the oil pump bracket adapter.



- Inspect the new oil pump bracket for damage, and replace if required.

Volvo Penta 50 Gi Manual

RC Schank

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