

1.0 INTRODUCTION

- 1.1 This guidelines manual defines the minimum requirements for Supreme Machined Products Co.; Inc. LTD (to be referenced as Supreme throughout the document) Supplier's and does not supersede requirements specified in written contracts, product drawings and/or engineering specifications. In summary the objective of this guidelines manual to provide our suppliers with an understanding of the qualifying requirements to supply Supreme.
- 1.2 Thus the requirements set forth in this manual are the minimum requirements, which must be met in order for a Supplier to gain and maintain approved status from Supreme. Suppliers that do not meet these requirements may be granted a probation approval status and will be monitored until a formal approval is made.

2.0 QUALITY MANAGEMENT SYSTEMS REQUIREMENTS

- 2.1 Supreme evaluates suppliers based on their ability to meet quality, delivery, & total cost of the product and or service. Suppliers of production materials and or services are encouraged to develop & implement a quality management system (QMS) based on the process management approach of TS-16949 quality systems requirements. At a minimum, suppliers shall be certified to the latest version of ISO 9001:2008 and comply with the AIAG PPAP requirements latest edition. However, ISO/TS-16949 certification is the preferred (QMS) and may be required of suppliers based on Supreme and/or Supreme customer requirements.
- 2.2 When applicable, audits for new and approved suppliers may be conducted as determined by Supreme. In some cases, suppliers may be requested to complete a self-assessment on a periodic basis. The supplier will be notified of the audit results within two weeks of the audit date. Suppliers are required to notify Supreme of certificates being revoked or placed on probation. Suppliers shall notify Supreme Purchasing if they plan on changing registrars.

3.0 PRODUCTION PART APPROVAL PROCESS

- 3.1 Manufactured automotive components require compliance with all applicable pre-launch, production, & service requirements as prescribed in the current Automotive Industry Action Group (AIAG) Advanced Product Quality Planning & Control Plan (APQP) Manual.
- 3.2 The supplier shall comply with the AIAG Production Part Approval Manual (PPAP) unless otherwise specified by Supreme. Level 3 is the default submission level for all custom-made products. Any modifications to these requirements must be approved in writing by Supplier Quality. Sample submissions are required for new products and before changes are made to existing products or processes.
- 3.3 Preliminary Process Capability Studies are required for designated Safety, Key, Critical, or Significant Characteristics that can be measured using variable data. The number of parts sampled, methods, & capability requirements are as defined in the current AIAG PPAP Manual, unless otherwise specified in writing.
- 3.4 Material &/or performance tests are expected whenever chemical, physical, metallurgical, or performance requirements are specified on the engineering drawing or purchase order. Specific requirements for material tests & reports are as defined in the current AIAG PPAP Manual, unless otherwise specified in writing. The supplier is expected to have current revisions of required automotive or other industry specifications & will provide a copy to Supreme upon request.

Supplier Manual Revised

Christian G. Meyer



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