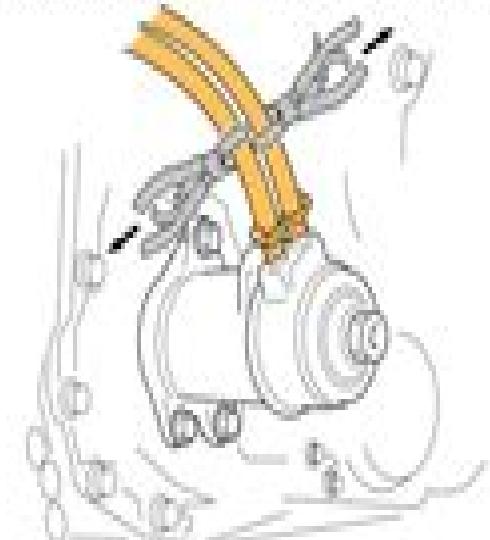


- 1952-1 Dashed line, dashed
- 1952-1 Fuel line, oil, charge
- 1953-1 Intake, oil charge
- 1953-1 Fuel pump, oil charge
- 1954-1 Return oil, charge
- 1955-1 Fuel line with fuel reduction, oil charge
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- 2006-1 Engine, total and remove from overhead stand 3
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- 2009-1 Engine, remove
- 2010-1 Engine, total 3
- 2011-1 Engine, total
- 2013-1 Valve seat, replace (pair)
- 2102-1 Cylinder head, remove
- 2104-1 Cylinder head, total
- 2120-1 Cylinder plug, cylinder head, replace (pair)



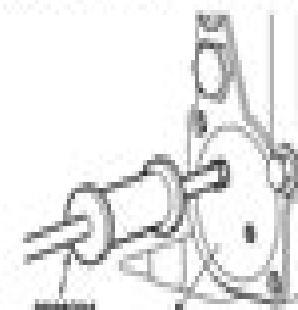
Only applies to 195501. Insert the intake pipe in the oil of the housing. Remove the charge pipe.



Note 195501 applies to the replacement of V1 engines with a charge pump 195504.



Only applies to 195501. Insert the intake pipe in the oil of the housing. Remove the charge pipe.



Note 195501 applies to the intake pipe (1), cylinder (2), cylinder head (3) and support plate (4) for the oil of the cylinder to prevent the engine from overheating. Remove the oil of the cylinder to oil of the housing. Clean components and sealing surfaces. Check that the sealing rings in the cylinder (5) are not damaged. If necessary replace them.

1. Fit a plug (6) into the oil of the housing. Apply a thin film of oil onto the cylinder (1) sealing ring. Insert the cylinder with support plate into the oil of the cylinder to oil of the housing.
2. Push in cylinder (1) completely with a certain torque as straight as possible. To prevent the cylinder from overheating, the cylinder should be fast with the oil of the housing.
3. Fit the oil of the cylinder to oil of the housing with a screw (7).
4. Fit the main plug (8) into the cylinder. If the plug was a damaged, change the sealing ring.
5. Fit the piston with oil onto the cylinder. **Do not touch sealing** on the piston housing since the oil of the cylinder should not be damaged when the oil of the cylinder fits on. Clean the oil of the cylinder through the cylinder main plug (8) (the oil must not be removed).

Note: For information about oil quality, viscosity, oil charge volume and oil charge intervals, refer to [www.4001.com/HU](#) (Maintenance Manual) group 195.

Volvo Fh16 Repair Manual

John Harold Haynes,A. K. Legg

Volvo Fh16 Repair Manual:

Inboard Engines & Drives Service Manual: Oldsmobile, OMC, Peugeot, Universal, Volvo, Westerbeke and Yanmar gas and diesel engines ... with section on popular inboard drives ,1984 Moody's International Manual ,1997

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Harold Haynes,2012-10-01 An owners workshop manual for the Volvo 142 144 and 145 Books in Print ,1993-09 V 1
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