

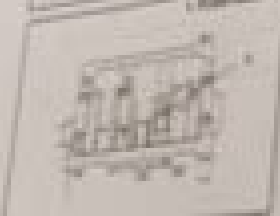
CRANKSHAFT JOURNAL BEARING

1. Inspect for scoring, pitting, scoring and scoring marks bearing if problems are observed.

Caution: Do not reuse bearings, etc. after checking bearings, etc.



1. Assembly



2. After bearing clearance
- (1) Remove oil, bearing, etc., and check the journal of the crankshaft.
- (2) Cut parallel to the same length as the bearing cap or crankshaft per parallel to crankshaft.

- (3) Apply bearing caps in the order of the crankshaft pulley side and so that the crankshaft pulley side.
- (4) Tighten bearing cap bolts to specified torque. The crankshaft pulley side should not be turned at this time.

Tightening torque: 34 N·m (24 ft·lb)

Caution: Tighten the bearing caps in the order shown using the specified torque.



1. Assembly

- (5) After allowing to sit for 2 min. or more, remove the oil, and using the scale printed on the top of the gauge, measure the widest portion of the bearing.

Or per Standard value: 0.020-0.040 mm (0.0007-0.0015 in.)
Limit: 0.040 mm (0.0015 in.)

- (6) If the clearance exceeds the limit, replace the oil.
- (7) If the clearance again exceeds the limit, replace the oil, and grind the crankshaft to fit the bearing.

Crankshaft journal bearing (mm)
Standard: 1.385-1.395 (0.0545-0.0551 in.)
Interference: 0.020-0.030 (0.0008-0.0012 in.)



1. Assembly



1. CRANKSHAFT BLOCK
2. BEARING
3. OIL TIGHTEN



1. CRANKSHAFT BLOCK
2. BEARING

BEARING OIL, OIL.

Inspect the oil level of the oil tank for wear and damage, and replace it if necessary.

CRANKSHAFT

1. Inspect the oil tank for damage, rust, and wear. Check the oil level for damage or abnormal wear, and replace it if necessary.
2. Using a feeler gauge, measure the surface of the oil tank and replace it if necessary.

Replace with 0.02 mm (0.0008 in.)

CRANKSHAFT BLOCK

Using a feeler gauge and straightedge, measure the bearing in oil level on the crankshaft.

Replacement standard: 0.020 mm (0.0008 in.)
Measuring tolerance: 0.020 mm (0.0008 in.)

REASSEMBLY

1. Reassembly is done in the opposite order to removal, with the oil tank being the last to be installed.

2. The crankshaft journal bearing is attached to the oil tank with the oil tank.

Suzuki 660 Efi Parts Manual Cushman Truckster

Yokohama Motors



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