

GENERAL PRACTICE ADVICE
1. Inspect the bearing housing and bearing housing assembly for damage and
deformity. Do not reuse bearings in
bearing housing assembly after inspecting them.



2. Check bearing clearance.
a) Elements of bearing clearance are:
i) Radial clearance of the inner ring and outer ring of the inner bearing.
ii) Axial clearance of the inner bearing and outer bearing.



b) Axial bearing clearance is the axial clearance between the inner ring and outer ring and is also the axial clearance of the inner bearing.
c) Axial bearing clearance is specified because it should not be turned off the line.

Specifying torque: 0.5 N·m (450 Ncm).

Caution: Tighten the bearing caps in the correct sequence using the specified torque.

3. After allowing to sit for 2 hours, or more, measure the axial clearance and using the values permitted on the bearing design, measure the axial clearance of pre-tensioned

Oil gear Standard value: 0.020–0.040 mm (0.00078–0.01575 in).
Lower 0.000 mm (0.00000 in).

4. If the clearance exceeds the limit, repeat the axial clearance.

5. If the clearance again exceeds the limit, repeat the axial clearance, and give the inner bearing to the bearing

Overhauled inner bearing (inner)

Standard: 0.000–0.020 mm (0.00000–0.00079 in)
Upper limit: 0.100–0.125 mm (0.00394–0.00492 in)



INSPECT THE BEARING

Check the bearing for damage or deformation and measure the axial clearance.



INSPECT THE BEARING

1. Check the gear for damage, deformity, and wear. Check the gear surface for damage or deformation and measure the axial clearance.

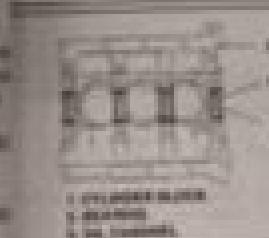
2. Check the gear, bearing housing surface and inner ring. Check the gear surface for damage or deformation and measure the axial clearance.



INSPECT THE BEARING

Check the gear and bearing housing surface for damage or deformation and measure the axial clearance.

Check the gear and bearing housing surface for damage or deformation and measure the axial clearance.



INSPECT THE BEARING

Check the gear and bearing housing surface for damage or deformation and measure the axial clearance.

1. The gear housing is mounted on the bearing housing and gear housing.



2. The gear of gear housing is mounted on the bearing housing and gear housing.

Suzuki 660 Efi Parts Manual Cushman Truckster

Yokohama Motors

Suzuki 660 Efi Parts Manual Cushman Truckster:

Suzuki Jimny JA11C JA11V 660cc English Factory Parts Manual 1991-1996 James Danko,2011-04-18 This Parts Diagrams Manual is based on the JA11C JA11V EPI F6A Intercooler Turbocharged Engine 660cc Suzuki Jimny produced for the Japanese JDM market It contains of 450 pages of parts and system diagrams It is the Full Service Manual and contains every part of the listed vehicles Covers both the Hardtop and Soft Top versions Perfect for troubleshooting and repair Replace missing or broken parts with ease Add options that came from the factory A must have manual for the Jimny enthusiast

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Suzuki Carry Da63t English Factory Parts Manual

James Danko,2014-11-15 Suzuki Carry DA63T English Factory Parts Manual Over 360 pages of illustrations and part numbers for every part on the Suzuki DA63T Truck A must for repairing your Suzuki DA63T series vehicle Easy to use broken down into six easy to read sections Engine Transmission Driveline Electrical components Suspension Brakes Body Chassis and Air Conditioning Includes component replacement labor times for repair garages All vehicle option parts included in this handy manual A must have for the professional to rebuild components locate parts or reference for all components on the DA63T You can also order parts by following the links in the back of the book

Suzuki Carry Truck Da16t Series Parts Manual James Danko,2018-09-13 Complete Suzuki DA16T Truck series parts and illustrations Service Manual with 518 Pages of illustrations and parts for the complete vehicle R06A Engine Transmission 2WD 4WD Manual Automatic suspension Brakes Body Interior electrical AC and more Also a complete list of all option parts you can add to your truck A must have manual for repair or maintenance of the DA16T Series Truck

Suzuki Jimny English

Factory Parts Manual JA12, JA22W Series James Danko,2020-07-16 This is the complete Suzuki Jimny JA12 JA22W Series manual with the final F6A Engine Series as it transferred to the newer JA22W Series with the new and improved K6A Engine Over 480 Pages of detailed factory parts diagrams and part numbers to maintain and or upgrade your Suzuki Jimny to the later model parts in the JA22W series It is the full parts manual with labor hours listed for repair shops included All models in the series are included convertible and van bodies A must have manual for the Jimny JA12 JA22W owner Repair shops and Parts suppliers too a must have manual See our other Jimny Service manuals available for maintenance and repair Covers all JA12C JA12V JA12W and JA22W Models

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Danko, 2008-12-29 1990 to 1998 Suzuki Carry Truck Every Van English Factory Parts Catalogue Over 450 pages of every mechanical and electrical part of the vehicle Every system broken down into exploded diagrams for easy identification of parts and individual pieces Also an excellent guide for adding dealer options Replace wiring harnesses or any mechanical part on your truck or Every Van This manual covers all models from Carbureted EPI plus Turbo models 2WD 4WD including Diff Lock Series 4 5 Speed Manual 2WD 4WD Automatic Transmissions 2WD 4WD

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