

8. Position the lower crankcase to the upper, ensuring that all sections engage correctly. An assistant may be required to support the crankcase during alignment.



#### Selecter Forks

9. Fit the screws into the lower crankcase and hand tighten.
10. Insert the engine.
11. Fit the screws into the upper crankcase and hand tighten.

#### NOTE:

- The crankcase screws are tightened in stages, in the same sequence used during strip down. Refer to the strip down procedure earlier in this section for the correct screw tightening sequence for the type of crankcase being assembled.
- Two different sizes of crankcase screw are used. All screws are tightened through the first two stages of the tightening procedure but only the M8 size screws are tightened at the third stage.



**CAUTION:** Failure to follow the correct screw tightening sequence may result in permanent crankcase damage.

#### Stage 1 - all screws

12. Insert the engine.  
In the correct sequence, tighten all lower crankcase screws to 12 Nm.
13. Insert the engine.  
In the correct sequence, tighten all upper crankcase screws to 12 Nm.

#### Stage 2 - all screws

14. Insert the engine.  
In the correct sequence, tighten all lower crankcase screws to 12 Nm.

15. Insert the engine.  
In the correct sequence, tighten all upper crankcase screws to 12 Nm.

#### Stage 3 - M8 screws only

16. Insert the engine.  
In the correct sequence, tighten the M8 lower crankcase screws to 20 Nm.

17. Insert the engine.  
In the correct sequence, tighten the M8 upper crankcase screws to 20 Nm.

18. Rotate the crankshaft in the direction of the arrow on the flywheel (if present). Check for tight spots and rectify as necessary.

19. Apply silicone sealant to the clutch push rod seal and press into the crankcase.

## CONNECTING RODS

### Removal

1. Release the connecting rod nuts and remove the big end cap.



### NOTE:

- It may be necessary to gently tap the big end cap with a rubber mallet to release the cap from the studs.
- Mark each big end cap and connecting rod to identify both items as a matched pair.
- Ensure that the bearing shell stays in the big end cap.
- Remove each piston and connecting rod assembly together with the cylinder liner.
- Label the assembly to identify the cylinder from which it was removed.



**CAUTION:** Never re-use connecting rod bolts or nuts. If the connecting rod cap is disturbed, always renew the bolts and nuts. Using the original nuts and bolts may lead to severe engine damage.

### Installation

#### NOTE:

- Connecting rod bolts and nuts are treated with an anti-rust solution which must not be removed.
- Clean the connecting rod with high flash-point solvent.
- Remove all bearings and inspect for damage, wear and any signs of deterioration and replace as necessary.
- Fit new connecting rod bolts to the big end.

#### NOTE:

- Ensure that con rod is fitted correctly, oil hole in the connecting rod on the opposite side from the arrow on the piston crown.



1. Connecting Rod with Oil Hole Arrowed
2. Piston Assembly

3. Apply molybdenum disulphide grease to the upper inner surface of the connecting rod big end.

# Thunderbird Service Manual

**Ford Motor Company**



## **Thunderbird Service Manual:**

**Thunderbird/Cougar Service Manual, 1992** Ford Motor Company, 1991 *Ford Thunderbird and Mercury Cougar, 1983-1988* John Haynes, 1989-01-29 Haynes disassembles every subject vehicle and documents every step with thorough instructions and clear photos Haynes repair manuals are used by the pros but written for the do it yourselfer **1962 - 1963 Ford Thunderbird Shop Manual** Ford Motor Company, 2020-05-09 This 1962 1963 Ford Thunderbird Shop Manual is a high quality licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 394 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1962 1963 Ford models are covered Thunderbird This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles **1965 Ford Thunderbird Shop Manual** Ford Motor Company, 2020-04-09 This 1965 Ford Thunderbird Shop Manual is a high quality licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 434 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1965 Ford models are covered Thunderbird This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles *1968 Ford Thunderbird Shop Manual Supplement to 1967 Thunderbird Shop Manual* Ford Motor Company, 2020-05-10 This 1968 Ford Thunderbird Shop Manual Supplement to 1967 Thunderbird Shop Manual is a high quality licensed PRINT reproduction of the service manual authored by Ford Motor Company and published by Detroit Iron This OEM factory manual is 8 5 x 11 inches paperback bound shrink wrapped and contains 160 pages of comprehensive mechanical instructions with detailed diagrams photos and specifications for the mechanical components of your vehicle such as the engine transmission suspension brakes fuel exhaust steering electrical and drive line Service repair manuals were originally written by the automotive manufacturer to be used by their dealership mechanics The following 1968 Ford models are covered Thunderbird NOTE This is a SUPPLEMENT It covers only the servicing of NEW components that differ from what is described in the manual it supplements It is designed to be used with the parent manual referenced in the title You will need BOTH manuals for complete service information This factory written Detroit Iron shop manual is perfect for the restorer or anyone working on one of these vehicles *1958 Ford Thunderbird Shop Manual* Ford Motor Company, 2020-04-10 This 1958 Ford Thunderbird Shop Manual is a high quality licensed PRINT

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