

10.4.4 Maintenance Schedule

Daily or every ten hours	
Weekly or every 50 hours	
Every 100 hours	
Every 500 hours	
Every 1000 hours or six months	
PROCEDURE	
1	Inspect the grapple and link
2	Check crane structure
3	Check the crane during lifting and lower
4	Check that the joint pins of the crane are secured
5	Check the extension structure of the extension boom
6	Check the crane structure boom cylinder for tightness
7	Grease the crane
8	Lubricate the extension boom cylinder with oil
9	Inspect the crane
10	Check crane structure
11	Check the extension boom for vertical clearance
12	Check the tightness of crane boom joints
13	Inspect the hydraulic piping of crane
14	Check the crane during operation
15	Inspect the crane extension boom chain

10.4.5 Crane Maintenance Daily or Every Ten Hours

1. Grease the grapple and link

2. Check crane's structures.

- Check booms, joints, and cylinders for tightness.
- Check for loading asymmetries.

Make sure that the booms are not loaded by themselves.

During the lifting and lowering boom operation, the boom should be lowered slowly.

Check the hydraulic system for potential damage visible from the outside in order to make sure that such damage will not result in a sudden leakage. All oil leaks must be repaired immediately.

NOTE: Do not ever attempt to touch or plug an oil leak with your hand because it only takes fluid injected at a pressure of 10 bar to penetrate your skin and possibly cause serious personal injury, even death.

The following service and checks are to be made at the end of each workday

- Clean the machine and check it for potential failures or leaks. It is particularly important to check the machine in the winter. Remove all snow, dirt, and slush before it freezes and gets stuck.
- If it is time to change oil or lubricate, do it while the machine is still warm.



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