

OTL:

This is called as 'output latch'. This instruction functions similar to output energize except that once a bit is set with OTL, it is latched on. Once an OTL bit has been set ON (1 on the memory) it will remain ON even if the rung condition goes false. The bit must be reset.

(U)

This is called as 'output unlatch'. This is used to unlatch (reset) a latched bit. Its address must be same as latched one.

Timer:

This is also called as "TON". It is used to turn an output ON or OFF after the timer has been ON for preset time interval. This output instruction begins timing when rung goes true. It waits the specified amount of time (As specified in Preset), keeps track of accumulated intervals which have occurred (ACCUM), and sets DN (Done) bit when ACCUM time equals preset time.

As long as rung condition remains true, Timer adjusts it's accumulated Value to each evaluation until it reaches the preset value. The accumulated value is reset when rung condition go false, regardless of whether timer has timed out.

" TIME BASE" is an amount of time after which accumulator increases its value by 1.

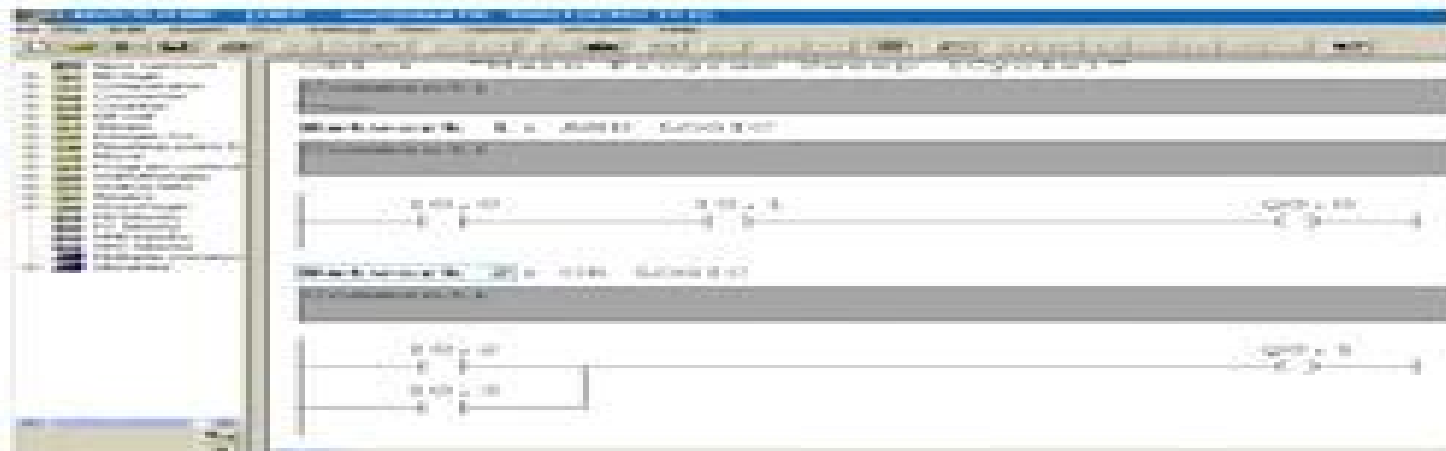


Fig Ladder logic

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Robert H. Bishop



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Embedded Computing and Mechatronics with the PIC32 Microcontroller Kevin Lynch, Nicholas Marchuk, Matthew Elwin, 2015-12-08 For the first time in a single reference this book provides the beginner with a coherent and logical introduction to the hardware and software of the PIC32 bringing together key material from the PIC32 Reference Manual Data Sheets XC32 C Compiler User's Guide Assembler and Linker Guide MIPS32 CPU manuals and Harmony documentation This book also trains you to use the Microchip documentation allowing better life long learning of the PIC32 The philosophy is to get you started quickly but to emphasize fundamentals and to eliminate magic steps that prevent a deep understanding of how the software you write connects to the hardware Applications focus on mechatronics microcontroller controlled electromechanical systems incorporating sensors and actuators To support a learn by doing approach you can follow the examples throughout the book using the sample code and your PIC32 development board The exercises at the end of each chapter help you put your new skills to practice Coverage includes A practical introduction to the C programming language Getting up and running quickly with the PIC32 An exploration of the hardware architecture of the PIC32 and differences among PIC32 families Fundamentals of embedded computing with the PIC32 including the build process time and memory efficient programming and interrupts A peripheral reference with extensive sample code covering digital input and output counter timers PWM analog input input capture watchdog timer and communication by the parallel master port SPI I2C CAN USB and UART An introduction to the Microchip Harmony programming framework Essential topics in mechatronics including interfacing sensors to the PIC32 digital signal processing theory of operation and control of brushed DC motors motor sizing and gearing and other actuators such as stepper motors RC servos and brushless DC motors For more information on the book and to download free sample code please visit <http://www.nu32.org> Extensive freely downloadable sample code for the NU32 development board incorporating the PIC32MX795F512H microcontroller Free online instructional videos to support many of the chapters

IEEE/ASME International Conference on Advanced Intelligent Mechatronics Proceedings, 2005 **Digital Transformation in Education and Artificial Intelligence Application** Daniel Vasić, Emil Brajković, 2025-10-09 This book constitutes the proceedings of the Third International Conference on Digital Transformation in Education and Artificial Intelligence Applications MoStart 2025 held in Mostar Bosnia and Herzegovina during April 23-25, 2025 The 19 full papers were presented in this volume were carefully reviewed and selected from 39 submissions They focus on advanced educational technology intelligent systems robotics in education security within Industry 4.0 frameworks the implementation of large language models in personalized learning environments and broader cross disciplinary applications of AI

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